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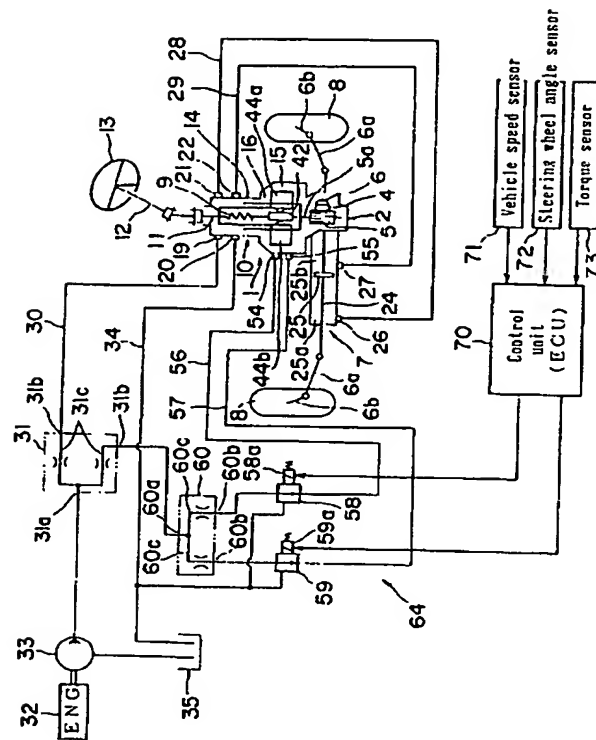
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(54) **Power steering apparatus for vehicle.**

(57) A power steering apparatus for a vehicle includes a steering mechanism (1) having a torsion bar (9), a rotary valve (16) connected to an oil pump (33) and disposed between an input shaft (11) and an output shaft (5a), a valve driving mechanism having a pressed portion (42) projected on one of the input and output shafts and a pressing piece (44a, 44b) on the other for pressing the pressed portion. A target assist force is set for an assist force obtained by rotating the rotary valve (16) in the torsion direction of the torsion bar (9) and an assist force obtained by rotating the rotary valve in the reverse direction to the torsion direction. A pressing piece driving mechanism drives the pressing piece (44a, 44b) so that the preset assist force is obtained. The pressure itself of the rotary valve (16) is controlled to the operation angle of the rotary valve, whereby the steering force of the steering wheel (13) is varied over a wide range of steering conditions with a reduced burden to the driver.

**EP 0 538 836 A1**

Fig. 1



Field of the Invention

This invention relates to a power steering apparatus for a vehicle used to steer, for example, front wheels of an automobile.

Description of the Prior Art

An automobile is equipped with a hydraulic power steering apparatus to enable steering by a light manipulation of a steering wheel by the driver.

10 In this power steering apparatus, an input shaft connecting to a steering wheel and an output shaft connecting to steered wheels (front wheels) are linked through a torsion bar, and rotational force of the input shaft is transmitted as a steering force to the front wheels through a hydraulic assist system.

In the assist system, a rotary valve, which makes a relative dislocation according to the distortion of the torsion bar, is disposed between the input shaft and the output shaft, and the rotary valve is connected with  
15 an engine-driven oil pump and a power cylinder to drive the front wheels to a steering direction. Hydraulic pressure obtained by the rotary valve which makes a relative dislocation according to the rotation of the steering wheel is supplied to the power cylinder to generate an assist force.

Specifically, when the steering wheel is turned, the output shaft is rotated through the input shaft and the torsion bar. At this moment, the output shaft is impeded rotating by a road surface resistance of the  
20 front wheels, the torsion bar is distorted in an amount of the road surface resistance, and the input shaft rotates in excess of the distortion angle of the torsion bar.

This causes the rotary valve disposed between the input shaft and the output shaft to generate a rotational difference (relative dislocation), and a hydraulic pressure generated by the rotational difference is supplied to a cylinder chamber of the power cylinder. By supplying a hydraulic pressure to the power  
25 cylinder, the front wheels are steered to the rotational direction of the steering wheel, thereby reducing the steering force.

On the other hand, there is a prior art power steering apparatus including a counter-force mechanism to generate a counter-force in the assist system and a control valve for controlling the counter-force mechanism, whereby the response of the steering wheel is made variable to improve the operability of the  
30 steering wheel.

The counter-force mechanism will now be described.

The input shaft (or the output shaft) is provided with a pair of projections protruding at both sides in the radial direction, and two pairs of the projections are provided along the axial direction.

The output shaft (or the input shaft) is provided with a first counter-force piston, which urges one of the  
35 pairs of axial-direction projections to rotate the input shaft from one direction to a relative rotation neutral position, and the first counter-force piston is disposed at a diagonal position across the center of the input shaft. Furthermore, the output shaft is provided with a second counter-force piston, which urges the other pair of axial-direction projections to rotate the input shaft from the other direction to the relative rotation neutral position, and the second counter-force piston is disposed at a diagonal position across the center of  
40 the input shaft, symmetrically with the first counter-force piston.

The first counter-force piston and the second counter-force piston are caused to contact against the projections on the input shaft to add a counter-force to the rotational force of the input shaft, that is, the steering force of the steering wheel, and the driving hydraulic pressure for the first counter-force piston and the second counter-force piston is controlled by a control valve to make the steering wheel response  
45 variable. (Japanese Patent Laid-open Publication No. 130475/1988)

In the prior art power steering apparatus, the relationship between operation angle of the rotary valve and hydraulic pressure generated from the rotary valve is determined solely by the distortion degree in association with rotation of the steering wheel. Therefore, the steering force cannot be adequately controlled only by the dislocation of the rotary valve, limiting the variation range of the steering force.

Furthermore, hydraulic pressure control of the control valve to drive the first counter-force piston and the second counter-force piston of the counter-force mechanism is performed solely according to a map determined from the steering angle of the steering wheel and the vehicle speed. Therefore, variation range of the steering force in the counter-force mechanism is also restricted.

Moreover, since, in the counter-force mechanism of the prior art power steering apparatus, a pair of  
55 projections are provided on the input shaft (or the output shaft) in two stages in the axial direction of the shaft, and a counter-force piston is provided for each radial projection, the power steering apparatus tends to be longer in the axial direction, hindering achieving a lightweight, compact apparatus.

Furthermore, since the counter-force mechanism is only to give the steering force of the steering wheel a counter-force, the steering wheel does not revert back when the driver separates his hands from the steering wheel, especially when the steering wheel is to be returned while the vehicle is in a standstill condition after the steering wheel is largely steered, the driver is required to exert a high steering wheel  
5 returning force.

With a view to eliminate the above prior art problems of power steering apparatus, it is a primary object of the present invention to provide a power steering apparatus which lightens the driver's burden under wide steering conditions and enables steering suited to the steering condition.

## 10 Summary of the Invention

In accordance with the present invention which attains the above object, there is provided a power steering apparatus for a vehicle comprising: a steering mechanism including an output shaft connecting to steered wheels linked to one end of a torsion bar and an input shaft connecting to a steering wheel linked to  
15 the other end of the torsion bar, for steering the steered wheels according to the steering wheel; a hydraulic pressure generation unit for generating a predetermined hydraulic pressure; a rotary valve disposed between the input shaft and the output shaft of the steering mechanism and connected to the hydraulic pressure generation unit undergoing a relative dislocation according to a distortion of the torsion bar to output a hydraulic assist force during operation of the steering wheel; a cylinder mechanism for driving the  
20 steered wheels in a steering direction by a hydraulic pressure from the rotary valve; a valve driving mechanism disposed between the input shaft and the output shaft of the steering mechanism, and having a pressed portion projecting on one of the input shaft and the output shaft and a pressing piece provided on the other of the input shaft and the output shaft for pressing the pressed portion to generate an independent torsional moment in the torsion bar due to pressing of the pressed portion by driving the pressing piece;  
25 pressing piece driving means for driving the pressing piece of the valve driving means by electromagnetic excitation of an electromagnetic valve; and control means, set with a range of target assist force as a target value of an assist force obtained by rotating the rotary valve in the same direction as a torsion direction of the torsion bar and an assist force obtained by rotating the rotary valve in the direction reverse to the torsion direction of the torsion bar, for exciting the electromagnetic valve to drive the pressing piece of the  
30 valve driving means so that the target assist force is obtained during operation of the steering wheel.

When the steering wheel is steered, the torsion bar to be twisted by a difference from the road surface resistance is twisted in a predetermined direction to generate a target assist force by the function of the valve driving mechanism. With this control, the rotary valve is first driven by the valve driving mechanism, and then driven by the torsion bar twisted by the difference from the road surface resistance, supplying a  
35 hydraulic pressure necessary for the cylinder mechanism.

Steering force obtained at this time varies in a wide range set by combining a steering force of the output of the rotary valve in the operation angle range of the torsion bar twisted by the operation of the steering wheel, a light steering force (generated by the fact that the pressure of the rotary valve rises faster than the steering by steering wheel manipulation) generated by the fact that the rotary valve is rotated in  
40 the torsion direction (same phase: operation angle increasing) of the torsion bar by the pressing piece of the valve driving mechanism, and a heavy steering force (generated by the fact that the pressure of the rotary valve rises later than the steering by steering wheel manipulation) generated by the fact that the rotary valve is rotated in the reverse direction to the torsion direction (reverse phase: operation angle decreasing) of the torsion bar by the pressing piece of the valve driving mechanism.

During a centering control, hydraulic pressure of the valve driving mechanism gradually increases at the beginning of assist force generation, and the hydraulic pressure of the valve driving mechanism gradually decreases at the completion of assist force generation.

In a low-speed region, a steering force control is performed when a steering torque of the steering wheel exceeds a control determination torque threshold value, and the centering control is performed when  
50 the steering torque of the steering wheel is within the control determination torque threshold value. At this time, since the control determination torque threshold value for determining execution of the centering control is set greater than the control determination torque threshold value for determining execution of the steering force control, the steering torque does not exceed the control determination torque threshold value during the centering control even when the steering torque temporarily increases due to inertia of the  
55 steering wheel or the like.

Furthermore, in the low-speed region, the centering control is performed when the steering force of the steering wheel continues to be at a value within the control determination torque threshold value, and no immediate shift to the centering control takes place even if the steering torque decreases momentarily.

When determining the steering direction in the steering force control, the determination is made with the control determination torque threshold value in the reverse steering direction, and the determination of the steering wheel angular velocity is made with the steering wheel angular velocity in the reverse steering direction, thereby preventing mis-operation in the change over of the steering direction.

In the steering force control, the assist force is increased when a torque difference between the target steering torque and an actual steering torque is greater than the previous torque difference, and the assist force is decreased with the passage of time when the torque difference is smaller than the previous torque difference, thereby reducing the variation frequency of control amount during the steering force control.

In the centering control, a returning direction of the steering wheel is determined from the steering wheel angle of a predetermined angle or more, returning the steering wheel in the determined direction until a reverse setting angle is reached.

In a steering counter-force control, magnitude and direction of the assist force are determined according to the torque difference between the calculated steering torque and the actual steering torque so that the steering torque is the target steering torque.

Furthermore, since the target torque necessary for the steering wheel manipulation is determined by positive feedback of the steering wheel angular velocity, a phase advance control is performed in which the steering wheel angle goes ahead of the steering wheel force.

#### Brief Description of the Drawings

Fig.1 is a schematic view showing the entire structure of an embodiment of the power steering apparatus according to the present invention.

Fig.2 is a schematic sectional view of a steering mechanism.

Fig.3 is a schematic sectional view taken along line III-III in Fig.2.

Fig.4 is a schematic sectional view taken along line IV-IV in Fig.2.

Fig.5 is a schematic view showing action of hydraulic pressure to a hydraulic chamber.

Fig.6 is a schematic view showing operation of a plunger corresponding to Fig.5.

Fig.7 is a graph showing a characteristic map of discharge pressure according to a control voltage of a control valve.

Fig.8 is a control flow chart of the power steering apparatus.

Fig.9 is a control flow chart of the power steering apparatus.

Fig.10 is a control flow chart of the power steering apparatus.

Fig.11 is a control flow chart of the power steering apparatus.

Fig.12 is a control flow chart of the power steering apparatus.

Fig.13 is a control flow chart of the power steering apparatus.

Fig.14 is a control flow chart of the power steering apparatus.

Fig.15 is a control flow chart of the power steering apparatus.

Fig.16 is a control flow chart of the power steering apparatus.

Fig.17 is a control flow chart of the power steering apparatus.

Fig.18 is a control flow chart of the power steering apparatus.

Fig.19 is a control flow chart of the power steering apparatus.

Fig.20 is a control flow chart of the power steering apparatus.

Fig.21 is a timing chart in assist control of the low-speed side of the power steering apparatus.

Fig.22 is a chart explaining a steering torque determination condition.

Fig.23 is a graph showing a map of vehicle speed-dependent steering wheel angle torque coefficient according to a vehicle speed.

Fig.24 is a schematic sectional view showing condition when operation angle of a rotary valve changes to the advance side.

Fig.25 is a graph showing input/output pressure of a rotary valve with changes in operation angle.

Fig.26 is a graph showing a steering force when a steering wheel is steered in a standstill condition of the vehicle, compared with the prior art.

Fig.27 is a graph showing a steering force in slalom traveling steering, compared with the prior art.

Fig.28 is a schematic view showing the entire structure of another embodiment of the power steering apparatus according to the present invention.

Fig.29 is a diagram for explaining a vehicle response to the steering wheel force.

Fig.30 is a diagram for explaining the vehicle response with a positive feedback of a steering wheel angular velocity to the steering wheel force.

Fig.31 is a graph of  $\delta$  showing a steering wheel angle at a lateral acceleration 1G.

Fig.32 is a graph showing a phase advance coefficient.

Fig.33 is a graph showing a yaw rate phase to the steering wheel force.

Fig.34 is a graph showing a steering wheel angle phase to the steering wheel force.

## 5 Detailed Description of the Preferred Embodiments

Preferred embodiments of the present invention will now be described with reference to the drawings. Fig.1 is a schematic view showing the entire structure of an embodiment of the power steering apparatus according to the present invention, Fig.2 is a schematic sectional view of a steering mechanism, Fig.3 is a  
10 schematic sectional view taken along line III-III in Fig.2, and Fig.4 is a schematic sectional view taken along line IV-IV in Fig.2.

In Fig.2, numeral 2 indicates, for example, a rack-and-pinion type steering gear for a steering mechanism 1, and the steering gear 2 incorporates a rack 4 and a pinion 5 in a casing 3.

As shown in Fig.1, one end of the rack 4 is connected to one front wheel 8 through a steering rod 6, a  
15 tie rod 6a, and a knuckle 6b. The other end of the rack 4 is connected to the other front wheel 8 through a power cylinder unit (cylinder mechanism) 7, the tie rod 6a, and the knuckle 6b.

The pinion 5 of the steering gear 2 is connected with the lower end of a torsion bar through an output shaft 5a. The upper end of the torsion bar 9 penetrates a valve unit 10 disposed at an upper portion of the steering gear 2, and is connected to an input shaft 11. The end of the input shaft 11 is connected to a  
20 steering wheel 13 through a steering shaft 12. When a rotational dislocation is inputted from the steering wheel 13, the right and left front wheels 8 are steered through the steering shaft 12, the torsion bar 9, the pinion 5, rack 4, and the steering rod 6.

In the valve unit 10, a housing 14 is disposed at an upper portion of the steering gear 2 so as to surround the torsion bar 9 and, in the portion from the upper portion of the steering gear 2 to the inside of  
25 the housing 14, a valve drive actuator 15 (valve drive mechanism) and a rotary valve 16 are disposed in this order from the lower side.

In the rotary valve 16, a cylindrical outer valve 17 is rotatably disposed on the inside surface of the housing 14, and a cylindrical inner valve 18 engaging with the outer valve 17 is integrally disposed on the input shaft 11. That is, in the rotary valve 16, when the torsion bar 9 is distorted by the rotation operation  
30 from the steering wheel 13, a relative dislocation is generated between the outer valve 17 and the inner valve 18.

An inlet port 17a formed in the outer valve 17 communicates with an inlet port body 19 provided in the housing 3, and an outlet port 18a formed in the inner valve 18 communicates with an outlet port body 20 provided in the housing 3. Furthermore, an output port (not shown) formed in the outer valve 17  
35 communicates with a pair of output port units 21 and 22 provided in the housing 3. The output port units 21 and 22 are connected to the power cylinder unit 7.

In the power cylinder unit 7, as shown in Fig.1, a piston rod 24 is slidably disposed penetrating a cylinder 23, and a piston 25 is disposed in part of the piston rod 24 to partition the cylinder 23 into two parts (right and left) in the longitudinal direction. A pair of input ports 26 and 27 communicating with right  
40 and left chambers 25a and 25b partitioned by the piston 25 are connected to the output port units 21 and 22 through passages 28 and 29.

The inlet port body 19 of the housing 3 is connected to an oil pump 33 (hydraulic pressure generation unit) with a relief valve driven by a vehicle driving engine 32 through a passage 30 and a splitter unit 31 (one inlet unit 31a and two outlet units 31b and 31b connected with passages 31c and 31c having orifices).  
45 The outlet port body 20 of the housing 3 is connected to an oil reservoir 35 through a passage 34, thus forming a hydraulic circuit for the power cylinder unit 7.

When the outer valve 17 and the inner valve 18 of the rotary valve 16 dislocate relative to each other, a hydraulic pressure according to the steering force and steering direction is supplied from the rotary valve 16 to the chambers 25a and 25b of the power cylinder unit 7. That is, the front wheels 8 are steered while  
50 being assisted by a hydraulic pressure.

Next, the valve drive actuator will be described.

An extended portion 37 is formed at the lower end portion (shaft portion right beneath the inner valve 16) of the input shaft 11 and, in the extended portion 37, the lower end portion of the input shaft 11 is extended downward along the axial direction of the torsion bar 9. The casing 3 around the extended portion  
55 37 forms a large-diameter portion, and a circular chamber 47 is formed in the large-diameter portion. A hollow circular large-diameter portion 38 integrally linked to the output shaft 5a is rotatably incorporated in the chamber 47. The large-diameter portion 38 is connected to the outer valve 17 of the rotary valve 16 through a pin 36. An inner sleeve 39 is provided on the entire outer peripheral surface of the large-diameter

portion 38, and an outer sleeve 40 is rotatably provided on the inner peripheral surface of a chamber 41 opposing the inner sleeve 39.

As shown in Fig.3 and Fig.4, in the large-diameter portion, flat concave chambers 41 extending to the outside in the radial direction from individual two symmetrical positions 180 degrees apart in the circumferential direction in a through hole 38a of the large-diameter portion 38 are formed.

On the extended portion 37 covered with the large-diameter portion 38, plate-formed protruded portions 42 (pressing portions) protruding to the outside in the radial direction are individually formed from two symmetrical positions 180 degrees apart in the circumferential direction. The protruded portions individually have smaller dimensions in length and width than the chambers 41, and are disposed concentrically within the chambers 41. Spacings between the plate-formed protruded portions 42 and the flat chambers 41 are determined to sizes that can set areas required for compensating for an operating angle of the rotary valve 16, so that the torsion bar 9 can be distorted in a predetermined angular range relative to the input shaft 11.

On both sides of the chambers 41 of the large-diameter portion 38, holes, for example, four circular holes 43 are symmetrically formed serially putting the protruded portions 42 between. Each of the holes 43 is slidably engaged symmetrically in the axial direction with plungers 44a and 44b. A projection 42a is formed at the center of the tip of each of the plungers, and a plate surface of the protruded portion 42 is pressed by the projection 42a. Total length of each of the plungers 44a and 44b is set shorter than the length of the hole 43, and hydraulic chambers 45 and 46 are individually formed in a hole surrounded by the rear end surface of each of the plungers 44a and 44b and the inner sleeve 39. Hereinafter, of these symmetrical four hydraulic chambers 45 and 46, two located at the rear side in the clockwise direction relative to the chamber 41 are referred to as first hydraulic chambers 45, and two located at the front side in the clockwise direction relative to the chamber 41 are referred to as second hydraulic chambers 46.

As shown in Fig.2, a first annular passage 48 is disposed at an upper portion of the outer peripheral surface of the inner sleeve 39, and a second annular passage 49 is disposed at a lower portion of the inner sleeve 39. As shown in Fig.3, the first annular passage 48 communicates with the two first hydraulic chambers 45 through first hole passages 50a individually disposed in the inner sleeve 39 at positions corresponding to the individual first hydraulic chambers 45. The second annular passage 49 communicates with the two second hydraulic chambers 46 through second hole passages 50b disposed in the inner sleeve 39 at positions corresponding to the individual second hydraulic chambers 46.

As shown in Fig.2, a first annular passage 51 is disposed at an upper portion of the outer peripheral surface of the outer sleeve 40, and a second annular passage 52 is disposed at a lower portion of the outer peripheral surface of the outer sleeve 40. In the Figure, numeral 53 indicates O-rings for oil passage sealing individually disposed at an upper stage of the first annular passage 51, between the first annular passage 51 and the second annular passage 52, and at a lower stage of the second annular passage 52.

As shown in Fig.3, the first annular passage 51 of the outer sleeve 40 communicates with a first inlet/outlet port body 54 formed on the casing 3, and the second annular passage 52 of the outer sleeve 40 communicates with a second inlet/outlet port body formed on the casing 3.

The first inlet/outlet port body 54 and the second inlet/outlet port body 55 are connected individually to the other outlet portion 31b of the splitter unit 31 through first and second control valves 58 and 59 individually comprising passages 56 and 57 and a pressure control valve and a splitter unit 60 (one inlet unit 60a and two outlet units 60b and 60b connected with passages 60c and 60c having orifices), and hydraulic pressure from the oil pump 33 divided by the splitter units 31 and 60 is supplied to the inlet/outlet port body 54 or the inlet/outlet port body 55 by the operation of the first and second control valves 58 and 59. Return portions of the individual control valves 58 and 59 are connected to the oil reservoir 35.

The first annular passage 48 of the inner sleeve 39 and the first annular passage 51 of the outer sleeve 40 communicate with each other through first communication holes 61 and 61 provided in the outer sleeve 40. Furthermore, the second annular passage of the inner sleeve 39 and the second annular passage 52 of the outer sleeve 40 communicate with each other through second communication holes 62 and 62 provided in the outer sleeve 40.

Operation of the first and second control valves 58 and 59 in a hydraulic circuit 64 (pressing piece drive means) of the above structure and action of hydraulic pressure to the first and second hydraulic chambers 45 and 46 will be described. Figs.5(a), (b), and (c) schematically show the action of hydraulic pressure to the first and second hydraulic chambers 45 and 46, and Figs.6(a), (b), and (c) schematically show the operation of the plungers 44a and 44b corresponding to Fig.5.

When the first and second control valves 58 and 59 are not operated, no hydraulic pressure is applied to the first hydraulic chamber 45 and the second hydraulic chamber 46.

When only the first control valve 58 is operated, as shown in Fig.5(a) and Fig.6(a), hydraulic oil from the oil pump 33 is supplied to the hydraulic chamber 45, and the plunger 44a presses the protruded portion 42,

for example, to generate in the torsion bar 9 a torsional moment in the forward direction (right direction) of the rotary valve 16, that is, as shown in Fig.24, to slightly increase the valve operation angle of the rotary valve 16.

When only the second control valve 59 is operated, as shown in Fig.5(b) and Fig.6(b), hydraulic oil from the oil pump 33 is supplied to the second hydraulic chamber 46, and the plunger 44a presses protruded portion 42, for example, to generate in the torsion bar 9 a torsional moment in the reverse direction (left direction) of the rotary valve 16.

Therefore, the first and second control valves 58 and 59 can be selected to generate an independent torsional moment in the torsion bar 9.

When the first and second control valves 58 and 59 are operated, as shown in Fig.5(c) and Fig.6(c), hydraulic oil from the oil pump 33 is supplied to the first and second hydraulic chambers 45 and 46, and the plungers 44a and 44b presses the protruded portion 42 from both sides. This enhances the equivalent rigidity of the torsion bar 9, for example, to improve response and stability of the steering wheel 13 in the vicinity of the neutral position.

The first and second control valves 58 and 59 use a control valve of a type which increases pressure supplied to the first and second inlet/outlet port bodies 54 and 55 as a control voltage (V) increases, as shown in a map shown in Fig.7.

Solenoid units 58a and 59a of the first and second control valves 58 and 59 are connected to a control unit (ECU) 70 as control means comprising a microcomputer and its peripheral circuits. ECU 70 is connected with a vehicle speed sensor 71 for detecting a traveling speed of the vehicle (vehicle speed: Vel), a steering wheel angle sensor 72 for detecting a steering angle ( $\theta_h$ ) of the steering wheel 13, and a torque sensor for detecting a torque (steering torque:  $tq_2$ ) applied to the steering wheel 13.

With this control system, the range of a target assist force is set by an assist force obtained by rotating the rotary valve 16 in the same direction as the torsion direction of the torsion bar 9 and an assist force obtained by rotating the rotary valve 16 in the direction reverse to the torsion direction of the torsion bar 9, the plungers 44a and 44b are driven to obtain the assist force, generating a torsional moment required for the torsion bar 9.

ECU 70 is set with a function to determine that the steering wheel 13 is operated in the forward (right) direction or the reverse (left) direction and a function to determine a target torque necessary for the operation of the steering wheel 13 at this time. This enables setting a range of target assist force, that is, an assist force region which is obtained by combining an assist force obtained by the torsion bar 9 distorted by steering the steering wheel 13 with an assist force obtained by rotating the rotary valve 16 in the direction reverse to the torsion direction of the torsion bar 9.

Furthermore, ECU 70 is set with a function to determine whether a mode to control the steering force of the steering wheel 16 or a centering mode to maintain the steering wheel 13 at its neutral position is to be set, and a function to calculate the control voltage of the solenoid units 58a and 59a.

ECU 70 is also set with a function to determine the current variation (steering wheel angular velocity:  $\dot{\theta}_h$ ) in steering wheel angle of the steering wheel 13, a function to operate the first control valve 58 according to the calculation result (to generate a torsional moment in the torsion bar 9 in the same direction as the relative dislocation of the rotary valve 16), and a function to operate the second control valve 59 according to the calculation result (to generate a torsional moment in the torsion bar 9 in the direction reverse to the relative dislocation of the rotary valve 16). This drives the plungers 44a and 44b to generate the target assist force, thereby generating a necessary torsional moment in the torsion bar 9.

Next, control operation in ECU 70 will be described in detail with reference to Figs.8 to 21. Figs.8 to 20 show control flow charts of the power steering apparatus, and Fig.21 shows a timing chart of the power steering apparatus in a low-speed side assist control.

ECU 70 is started to operate by an ON signal of an ignition key switch (IG).

Initial value setting is performed in step S1, in which individual control flags are set to 0 (non-execution side), and all variables set to 0. And, various coefficients are set to predetermined values.

A neutral signal (Hc signal) of the steering wheel 13 is read in step S2, and steering wheel angle  $\theta_h$  detected from the steering wheel angle sensor 72 is read in step S3. After that, the steering wheel angle  $\theta_h$  is calculated in a steering wheel angle calculation routine in step S4.

The steering wheel angle calculation routine in step S4 will be described with reference to Fig.13. In step S4, the steering wheel angle  $\theta_h$  is 0 until the Hc value of the steering wheel 13 is ON to secure safety when IG becomes ON with the steering wheel steered to a large steering angle.

As shown in Fig.13, determination is made in step S4-1 as to whether or not the Hc value is ON, when the Hc value is determined to be ON, the steering wheel angle  $\theta_h$  is set to 0 in step S4-2, and status of a steering wheel neutral flag Hcflag is determined in step S4-3. When it is determined in step S4-3 that



Hcflag = 0, that is, the steering wheel 13 is not neutral, Hcflag = 1 is set in step S4-4, that is, the steering wheel 13 is determined to be neutral, and the processing returns to the main flow chart. When it is determined in step S4-3 not to be Hcflag = 0, the processing returns, as is, to the main flow chart.

On the other hand, when it is determined in step S4-1 that the Hc value is not ON, determination is made in step S4-5 as to whether or not Hcflag = 0, and when Hcflag = 0, the steering wheel angle  $\theta h$  is set to 0 in step S4-6, and the processing returns to the main flow chart. When it is determined in step S4-5 not to be Hcflag = 0, determination is made in step S4-7 as to whether the steering wheel 13 is right steering or left steering. When it is right steering, the read value is added to the steering wheel angle  $\theta h$  ( $\theta h = \theta h + \text{CUT}$ ) in step S4-8, and the processing returns to the main flow chart. When it is left steering, the read value is subtracted from the steering wheel angle  $\theta h$  ( $\theta h = \theta h - \text{CNT}$ ) in step S4-9, and the processing returns to the main flow chart.

In step S4, the steering wheel angle  $\theta h$  is set to 0 until the Hc value finally becomes ON, to disable control start condition in the subsequent processing.

Reverting back to the main flow chart, as shown in Fig.8, the steering wheel angular velocity  $\theta h'$ , the vehicle speed Vel detected by the vehicle speed sensor 71, and the steering torque tq2 detected by the torque sensor 73 are read in steps S5, S6, and S7.

Determination is made in step S8 as to whether or not the vehicle speed Vel is 15 km/h or more, and when the vehicle speed Vel is 15 km/h or more, vehicle speed flag Vflag = 1 is set in step S9 to make counter-force control at the high-speed side executable. When it is determined in step S8 that the vehicle speed Vel is less than 15 km/h, determination is made in step S10 as to whether or not the vehicle speed Vel is 10 km/h or less. When the vehicle speed Vel is 10 km/h or less, vehicle speed flag Vflag = 0 is set in step S11 to make low-speed side control executable. After setting the vehicle speed flag Vflag to 0 or 1 in step S9 or step S11, vehicle speed flag Vflag status is determined, and when the vehicle speed flag Vflag = 1, a steering counter-force control routine (described later) shown in Fig.9 for high-speed traveling is executed in step S13. When it is not Vflag = 1, the main flow chart is executed.

When the vehicle speed Vel is 10 km/h or less, low-speed side control is executed and, depending on the operation condition, a centering control to assist the steering wheel 13 to be maintained at the neutral position (centering control function) or a steering force control to assist the steering force of the steering wheel 13 (steering force control function) is executed.

As shown in Fig.9, determination is made in step S14 as to whether or not under centering control, that is, (centering flag) Cflag = 1. When it is not Cflag = 1, in step S15, a control determination torque threshold value Tq0 of the steering torque tq2 is set to a predetermined value Tq00. When centering flag Cflag = 1, in step S16, the control determination torque threshold value Tq0 for the steering torque tq2 is set to  $Tq00 < Kc \cdot Tq00$ , which is the predetermined value Tq00 multiplied by a factor Kc.

In the control means of the present invention, the control determination torque threshold value tq0 (Kc Tq000 for the execution determination of centering control is set greater than the control determination torque threshold value Tq0 (Tq00) for the execution determination of steering force control.

Thus, as shown in Fig.21(b) (by a dot-bar line), during the centering control (Cflag = 1), the control determination torque threshold value Tq0 is increased so that even if the steering torque tq2 becomes largely in the reverse direction due to inertia or the like of the steering wheel 13, the steering torque tq2 falls in the range of the control determination torque threshold value Tq0 to continue the centering control.

After the control determination torque threshold value Tq0 of the steering torque tq2 in the steering force control or centering control is set in step S15 or step S16, determination is made in the control setting routine of step S17 as to whether the steering force control or the centering control is to be made.

The control setting routine in step S17 will be described with reference to Fig.14. In step S17, determination is made as to whether the steering force control is made (steering control flag tqflag = 1) or the steering force control is reset (tqflag = 0) to enable the centering control.

As shown in Fig.14, determination is made in step S17-1 as to whether or not an absolute value  $|tq2|$  of the steering torque is not smaller than the control determination torque threshold value Tq0. Since it is determined not to be Cflag = 1 immediately after the operation start, the control determination torque threshold value Tq0 is the setting value Tq00.

When the absolute value  $|tq2|$  of the steering torque tq2 is not less than the control determination torque threshold value Tq0, the steering force control flag tqflag is set to 1 in step S17-2 to enable the steering force control. Then, a control timer tqT is set to 0 in step S17-3 and Cflag = 0 is set in step S17-4 to reset the centering control, and the processing returns to the main flow chart.

When it is determined in step S17-1 that the absolute value  $|tq2|$  of the steering torque tq2 is smaller than the control determination torque threshold value Tq0, determination is made in step S17-5 as to whether or not an instruction control voltage Vol to the solenoid units 58a and 59a to operate the first and

second control valves 58 and 59 is 0. When the instruction control voltage Vol is already outputted, the processing returns to the main flow chart. When it is determined in step S17-5 that the instruction control voltage Vol is 0, the control timer tqT is counted (tqTCNT) in step S17-6, and determination is made in step S17-7 as to whether or not the control timer tqT value is 0.5 seconds or more. When the control timer tqT does not reach 0.5 seconds, the processing returns to the main flow chart. When the control timer tqT is 0.5 seconds or more, the steering control flag tqflag = 0 (steering force control reset) is set in step S17-8 to enable the centering control, and the processing returns to the main flow chart.

In the control means of the present invention, the centering control function is set so that the centering control is performed when the steering torque Tq2 of the steering wheel 13 at a value within the control determination torque threshold value Tq0 ( $\pm Tq0$ ) continues for a predetermined period of time, that is, 0.5 seconds.

Thus, the centering control becomes executable when the instruction control voltage Vol is 0V and the condition where the absolute value |tq2| of the steering torque tq2 is smaller than the control determination torque threshold value Tq0 is 0.5 seconds or longer (an area A in Fig.21). The steering force control immediately becomes executable when the absolute value |tq2| of the steering torque tq2 is not smaller than the control determination torque threshold value Tq0.

With this control, even when the steering torque tq2 becomes temporarily smaller than the control determination torque threshold value Tq0 due to a variation in torque during the operation of the steering wheel 13, if it is for a short time (less than 0.5 seconds), the mode does not shift to the centering control. Furthermore, since, when the steering torque tq2 becomes not smaller than the control determination torque threshold value Tq0, it can momentarily shift to the steering force control, the steering wheel 13 can be immediately stopped even under the centering control.

After the control setting routine is executed in step S17, determination is made in step S18 as to whether or not the steering force control flag tqflag = 1, and when the steering force control flag tqflag = 1, the steering force control shown in Fig.10 is executed. When the steering force control flag is not tqflag = 1, that is, the steering force control flag is tqflag = 0, the centering control shown in Fig.11 and Fig.12 is executed.

The steering force control shown in Fig.10 will now be described. When it is determined in step S18 of Fig.9 that the steering force control flag is tqflag = 1, the steering direction is determined in the direction determination routine of step S19.

The direction determination routine in step S19 will be described with reference to Fig.15. In the determination of the steering direction in step S19, the steering torque tq2 is determined from the control determination torque threshold value ( $\pm Tq0$ ) in the reverse direction, and the steering wheel angular velocity  $\theta h'$  is determined from the steering wheel angular velocity in the reverse direction.

As shown in Fig.15, determination is made in step S19-1 as to whether or not the steering torque tq2 is  $-Tq0$  (control determination torque threshold value of the negative side) or more. When the steering torque tq2 is not less than the negative side control determination torque threshold value  $-Tq0$  (towards the positive side), it is determined as right steering, and determination is made in step S19-2 as to whether or not the steering wheel angular velocity  $\theta h'$  is  $-5$  deg/s or less.

Since, when it is actually right steering, the steering wheel angular velocity  $\theta h'$  is greater than  $-5$  deg/s, determination is made in step S19-3 as to whether or not a steering direction flag tflag = 0 (left steering), and when the steering direction flag is tflag = 0, a torque difference dtq1 (initial value set to 0) from the previous target steering torque (described later) is set to 0 in step S19-4, and the steering direction flag tflag = 1 is set in step S19-5 for right steering control. When it is not right steering, the steering wheel angular velocity is  $\theta h' \leq -5$  deg/s, and the processing returns to the main flow chart. When it is determined in step S19-3 that the steering direction flag is not tflag = 0, nothing is made, and the steering direction flag tflag = 1 is set for right steering control in step S19-5.

Thus, when the steering direction flag tflag = 1 is set for right steering control, as shown by the solid line in Fig.22, determination of the steering torque tq2 is made with the control determination torque threshold value  $-Tq0$  at the left steering side, and determination of the steering wheel angular velocity  $\theta h'$  is made with the negative value of steering wheel angular velocity at the left steering side.

When it is determined in step S19-1 that the steering torque tq2 is smaller than the negative side control determination torque threshold value  $-Tq0$ , determination is made in step S19-6 as to whether or not the steering torque tq2 is not greater than the positive side control determination torque threshold value Tq0. When the steering torque tq2 is not greater than the positive side control determination torque threshold value Tq0 (towards the negative side), it is determined to be a left steering condition, and determination is made in step S19-7 as to whether or not the steering wheel angular velocity  $\theta h'$  is  $5$  deg/s or more. When it is determined in step S19-6 that the steering torque tq2 is greater than the positive side

control determination torque threshold value  $Tq_0$ , and when it is determined in step S19-7 that the steering wheel angular velocity  $\theta h'$  is 5 deg/s or more, it is not a left steering condition, and thus the processing returns to the main flow chart.

Since the steering wheel angular velocity  $\theta h'$  is smaller than 5 deg/s when it is actually in a left steering condition, determination is made in step S19-8 as to whether or not the steering direction flag is  $tflag = 1$  (right steering), and when the steering direction flag  $tflag = 1$ , the torque difference  $dtq_1$  is set to 0 in step S19-9, and the steering direction flag  $tflag = 0$  is set for left steering control in step S19-10. When it is determined in step S19-8 that the steering direction flag is not  $tflag = 1$ , nothing is made, and the steering direction flag  $tflag = 0$  is set in step S19-10 for left steering control.

Thus, when the steering direction flag  $tflag = 0$  is set for left steering control, as shown by the dotted line in Fig.22, determination of the steering torque  $tq_2$  is made with the control determination torque threshold value  $Tq_0$  at the right steering side, and determination of the steering wheel angular velocity  $\theta h'$  is made with the positive value of steering wheel angular velocity at the right steering side.

The steering force control function of the present invention is provided with means for determining the steering torque  $tq_2$  from the control determination torque threshold value  $tq_0$  in the reverse steering direction and for determining a steering wheel angular velocity  $\theta h'$  from the steering wheel angular velocity  $\theta h'$  in the reverse direction when determining the steering direction.

Therefore, in determining the steering direction of steering force control, since determination of the steering torque  $tq_2$  is made with the control determination torque threshold value ( $\pm Tq_0$ ) in the reverse direction, and determination of the steering wheel angular velocity  $\theta h'$  is made with the value of the steering wheel angular velocity in the reverse direction, even when the steering torque  $tq_2$  and the steering wheel angular velocity  $\theta h'$  temporarily vary to positive or negative values because of fluctuations in the steering torque and the steering wheel angular velocity  $\theta h'$  due to various external disturbance and noise, the steering direction will not change repeatedly (hunting phenomenon), enabling quick changes in steering direction. Use of a filter circuit is considered to eliminate such a hunting phenomenon, however, this causes a delay in the determination of steering direction.

Reverting back to the main flow chart, after the steering direction is determined in the direction determination routine in step S19, determination is made in step S20 as to whether or not the steering direction flag is  $tflag = 1$ . The torque difference  $dtq_2$  between a target steering torque  $ttq$  and the steering torque  $tq_2$  is calculated in step S21 ( $tflag = 1$ ) or step S22 ( $tflag = 0$ ) depending on the steering direction.

The target steering torque  $ttq$  in the low-speed side steering force control is a predetermined value, which is set in step S1 in Fig.8.

In right steering (steering direction flag  $tqflag = 1$ ), the torque difference  $dtq_2$  is determined by subtracting the value of target steering torque  $ttq$  from the value of steering torque  $tq_2$  in step S21. In left steering (steering direction flag  $tqflag = 0$ ), the torque difference  $dtq_2$  is determined by adding the value of target steering torque  $ttq$  to the value of steering torque  $tq_2$  to make it a negative condition.

After the torque difference  $dtq_2$  is calculated according to the steering direction, the instruction control voltages  $Vol$  outputted to the first and second control valves 58 and 59 are calculated in a torque control voltage calculation routine in step S23 and step S24. Step S23 and step S24 are to perform the same processing.

The torque control voltage calculation routine in step S23 and step S24 will be described with reference to Fig.16. In the determination of instruction control voltage  $Vol$  in step S23 and step S24, when the torque difference  $dtq_2$  from the target steering torque  $ttq$  is a positive value greater than the previous torque difference  $dtq_1$ , the instruction voltage  $Vol$  is increased, and when it is smaller than the previous value, the instruction control voltage  $Vol$  is decreased with the passage of time.

As shown in Fig.16, determination is made in step S23-1 as to whether or not the torque difference  $dtq_2$  is a positive value, and when it is a positive value, the torque difference  $dtq_2$  and the previous torque difference  $dtq_1$  (for the first time,  $dtq_1$  is set to 0) are compared in step S23-2. When it is determined in step S23-2 that the torque difference  $dtq_2$  is equal to or greater than the previous torque difference  $dtq_1$ , determination is made in step S23-3 as to whether or not the torque difference  $dtq_2$  exceeds 50, and an upper limit 50 of the torque difference  $dtq_2$  is set. When the torque difference  $dtq_2$  is 50 or less, the processing, as is, goes to step S23-4. When the torque difference  $dtq_2$  exceeds 50, the torque difference  $dtq_2$  is set to 50 in step S23-5, and the processing goes to step S23-4. In step S23-4,  $dtq_1$  is replaced with  $dtq_2$  to set the value of the torque difference  $dtq_2$  as the torque difference  $dtq_1$ . Then, in step S23-6, the torque difference  $dtq_1$  is multiplied by a torque control proportional coefficient  $KT$ , and a voltage of 2.5V of dead zone of the first and second control valves 58 and 59 is added to obtain the instruction control voltage  $Vol$ .

When it is determined in step S23-1 that the torque difference  $dtq2$  is a negative value, or when it is determined in step S23-2 that the torque difference  $dtq2$  is smaller than the previous torque difference  $dtq1$ , the previous torque difference  $dtq1$  is decreased by 1 point in step S23-7. Since it is necessary to maintain the previous torque difference  $dtq1$  at a positive value, determination is made in step S23-8 as to whether or not the previous torque difference  $dtq1$  is a positive value. When the previous torque difference  $dtq1$  is a positive value, the process, as is, goes to step S23-9. When it is a negative value, the previous torque difference  $dtq1$  is set to 0, and the processing goes to step S23-9. Determination is made in step S23-9 as to whether or not the instruction control voltage  $Vol$  is 2.5V or less, and when it is 2.5V or less, the instruction control voltage  $Vol$  is replaced with 0V in step S23-11, and the processing returns to the main flow chart. When it is determined in step S23-9 that the instruction control voltage  $Vol$  exceeds 2.5V, the torque difference  $dtq1$  is multiplied with the torque control proportional coefficient  $KT$  in step S23-12, and the voltage of 2.5V of dead zone of the first and second control valves 58 and 59 is added to obtain the instruction control voltage  $Vol$ .

After the instruction control voltage  $Vol$  is calculated in step S23-6 and step S23-12, determination is made in step S23-13 as to whether or not the instruction control voltage  $Vol$  exceeds 3.5V, and an upper limit of the instruction control voltage  $Vol$  is set. When the instruction control voltage  $Vol$  is 3.5V or less, the processing, as is, returns to the main flow chart, and when the instruction control voltage  $Vol$  exceeds, the instruction control voltage  $Vol$  is set to 3.5V, and the processing returns to the main flow chart.

Thus, when the torque difference  $dtq2$  is a positive value greater than the previous torque difference  $dtq1$ , the upper limit of the value is set to 50 and the instruction control voltage  $Vol$  is calculated, and when the torque difference  $dtq2$  is a negative value, the previous torque difference  $dtq1$  is decreased by 1 point to calculate the instruction control voltage  $Vol$ , so that the instruction control voltage  $Vol$  is increased only when the difference from the target steering torque  $tq$  is large due to variations in the steering torque  $tq2$  during steering, and when the difference is negative, the instruction control voltage  $Vol$  is gradually decreased with the passage of time.

With this control, variation frequency of the instruction control voltage  $Vol$  can be reduced even with variations in the steering torque during steering.

The steering force control function of the present invention is provided with means for increasing the instruction control voltage  $Vol$  to increase the assist force when the torque difference  $dtq2$  between a predetermined target steering torque  $tq$  and an actual steering torque  $tq2$  is greater than a previous torque difference  $dtq1$  and for decreasing the instruction control voltage  $Vol$  to decrease the assist torque with the passage of time when the torque difference  $dtq2$  is negative or smaller than the previous torque difference  $dtq1$ .

Reverting back to the main flow chart, after the instruction control voltage  $Vol$  is calculated in step S24, when it is right steering, the instruction control voltage  $Vol$  is outputted in step S25. When it is left steering, the instruction control voltage  $Vol$  is outputted in step S26. Specifically, in step S25, the instruction control voltage  $Vol$  is outputted to the solenoid unit 58a of the first control valve 58 (hereinafter referred to as the "first control valve 58"), and 0V is outputted to the solenoid unit 59a of the second control valve 59 (hereinafter referred to as the "second control valve 59") to assist the steering force of the steering wheel 13 in right steering. In step S26, the instruction control voltage  $Vol$  is outputted to the second control valve 59, and 0V is outputted to the first control valve 58 to assist the steering force of the steering wheel 13 in left steering.

Thus, the steering control at the low-speed side is performed as above.

Next, the centering control at the low-speed side will be described with reference to Fig.11 and Fig.12.

The centering control is to control the steering wheel 13 to revert back to the neutral position, even when hands are released from the steering wheel 13.

When it is determined in step S18 shown in Fig.9 that the steering force control flag is not  $Tqflag = 1$ , determination is made in step S27 shown in Fig.11 as to whether or not the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is 120 deg or more. When the absolute value  $|\theta h|$  is 120 deg or more, the flow chart shown in Fig.12 is executed.

When the absolute value  $|\theta h|$  is 120 deg or more, as shown in Fig.12, determination is made as to whether or not the centering flag  $Cflag = 0$ . Since initially the centering flag  $Cflag = 0$ , the centering flag  $Cflag = 0$  is set in step S29, and the instruction control voltage  $Vol$  is set to 3.5V in step S30. After the instruction control voltage  $Vol$  is set to 3.5V, determination is made in step S31 as to whether or not the steering wheel angle  $\theta h$  is 0 or more. When the steering wheel angle  $\theta h$  is 0 or more, the returning direction flag  $Haflag = 1$  is set in step S32 for right side returning (returning by steering in the left direction). When the steering wheel angle  $\theta h$  is negative, the returning direction flag  $Haflag = 0$  is set in step S33 for left side returning (returning by steering in the right direction). After setting the returning direction flag  $Haflag$  in

step S32 and step S33, the centering control output routine in step S34 shown in Fig.11 is executed.

Since determination is made in step S31 as to whether the steering wheel angle  $\theta h$  is positive or negative when the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is 120 deg or more (step S27: Fig.11), and the returning direction of the steering wheel 13 is set in step S32 and step S33 according to the determination result, the returning direction is not unchanged even if the sign of the steering wheel angle is reversed due to a twist of the tires or the like when the steering wheel angle  $\theta h$  becomes small.

Thus, the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  of 120 deg is the predetermined angle, and the centering control function of the present invention is provided with means for determining the returning direction of the steering wheel 13 according to the sign of the steering wheel angle  $\theta h$  when the absolute value  $|\theta h|$  is 120 deg or more.

The centering control output routine in step S34 will be described with reference to Fig.19.

As shown in Fig.19, determination is made in step S34-1 as to whether or not the returning direction flag  $Hflag = 1$ . When it is right side returning ( $Hflag = 1$ ), the instruction control voltage  $Vol$  is outputted to the second control valve 59 and 0V is outputted to the first control valve 58 in step S34-2. (See area B in Fig.21(d) where the left control voltage rises.) On the contrary, when it is left returning ( $Hflag = 0$ ), the instruction control voltage  $Vol$  is outputted to the first control valve 58 in step S34-3 and 0V is outputted to the second control valve 59 in step S34-3.

After outputting the instruction control voltage  $Vol$  in step S34-2 and step S34-3, the processing returns to the main flow chart.

After returning to the main flow chart, through flow charts in Fig.8, Fig.9, and Fig.11, determination is made in step S28 in Fig.12 as to whether or not the centering flag  $Cflag = 0$ , and since the centering flag  $Cflag = 1$  at this time, the instruction control voltage slow-up routine in step S35 is executed.

The instruction control voltage slow-up routine in step S35 will be described with reference to Fig.18. In the instruction control voltage slow-up routine, the instruction control voltage  $Vol$  at the beginning of centering control is gradually increased to smoothly begin the starting of returning of the steering wheel 13.

As shown in Fig.18, determination is made in step S35-1 as to whether or not the instruction control voltage  $Vol$  exceeds 4.9V, when it is 4.9V or less, 0.02V is added to the instruction control voltage  $Vol$  in step S35-2 to obtain a new instruction control voltage  $Vol$ , and the processing goes to step S34. This procedure is repeated to increment the instruction control voltage  $Vol$  by 0.02V until the instruction control voltage  $Vol$  is 4.9V. (See area C in Fig.21(d).) When the instruction control voltage  $Vol$  exceeds 4.9V, the processing goes to step S34 in Fig.11, and the instruction control voltage  $Vol$  is maintained at 4.9V until the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is smaller than 120 deg in step S27 in Fig.11.

Reverting back to the main flow chart, when the centering control proceeds and it is determined in step S27 shown in Fig.11 that the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is smaller than 120 deg, determination is made in step S36 as to whether or not the centering flag  $Cflag = 0$ .

When it is determined in step S36 that the centering flag  $Cflag = 0$ , the processing goes to step S34, and when it is determined that the centering flag  $Cflag = 1$ , determination is made in step S37 as to whether or not the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is 45 deg or more. When the absolute value  $|\theta h|$  is 45 deg or more, that is, when the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is 45 deg or more and less than 120 deg, determination is made in step S38 as to whether or not the centering flag  $Cflag = 1$ , and when the centering flag  $Cflag = 1$ , the instruction control voltage slow-up routine of step S35 is executed. When the centering flag is not  $Cflag = 1$ , the instruction control voltage slow-down routine of step S39 is executed.

The instruction control voltage slow-down routine of step S39 will be described with reference to Fig.17. In the instruction control voltage slow-down routine, the instruction control voltage  $Vol$  at the completion of the centering control is gradually decreased in two steps to smoothly stop the steering wheel 13.

As shown in Fig.17, determination is made in step S39-1 as to whether or not the instruction control voltage  $Vol$  is 3.3V or more, when it is 3.3V or more, the instruction control voltage  $Vol$  is subtracted by 0.02V in step S39-2 to obtain a new instruction control voltage  $Vol$ , and the processing goes to step S34 in Fig.11. This procedure is repeated to decrement the instruction control voltage  $Vol$  by 0.02V until the instruction control voltage  $Vol$  is less than 3.3V (area E in Fig.21(d)).

When it is determined in step S39-1 that the instruction control voltage  $Vol$  is less than 3.3V, determination is made in step S39-3 as to whether or not the instruction control voltage  $Vol$  is 2.3V or more. When it is 2.3V or more, the instruction control voltage  $Vol$  is subtracted by 0.005V to obtain a new instruction control voltage  $Vol$ , and the processing goes to step S34 in Fig.11. This procedure is repeated to decrement the instruction control voltage  $Vol$  by 0.005V until the instruction control voltage  $Vol$  is less than 2.3V (area F in Fig.21(d)).

When the instruction control voltage Vol decreases and it is determined in step S39-3 to be less than 2.3V, the instruction control voltage Vol is set to 0V in step S39-5, the centering flag Cflag = 0 is set in step S39-6, and the processing returns to the main flow chart.

Thus, the centering control function of the present invention is provided with means for gradually increasing the instruction control voltage Vol to gradually increase the hydraulic pressure of the valve driving actuator 15 at the beginning of assist force generation and for gradually decreasing the instruction control voltage Vol to gradually decrease the hydraulic pressure of the valve driving actuator 15 at the completion of assist force generation.

On the other hand, when it is determined in step S37 shown in Fig.11 that the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is smaller than 45 deg, determination is made in step S40 as to whether or not the centering flag Cflag = 2. When the centering flag Cflag = 2, the processing goes to step S39, and when it is not the centering flag Cflag = 2, the centering flag Cflag = 2 is set in step S41, and the processing goes to step S34.

The centering flag Cflag = 2 is an execution flag of the instruction control voltage slow-down routine in step S39 when the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  once becomes less than 45 deg. That is, when the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  becomes less than 45 deg C, the centering flag Cflag = 2 is set, and after that, even if the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  becomes 45 deg or more because the steering wheel 13 is excessively returned due to an external disturbance or the like, Cflag = 1 in step S38 becomes false, and the processing goes to the instruction control voltage slow-down routine in step S39.

Thus, the centering control at the low-speed side is performed. In the centering control, since a return moment is generated in the torsion bar 9 due to the control valves 58 and 59 even if the hands are released from the steering wheel 13, and the steering wheel 13 can be steered to the neutral position, burden can be considerably reduced when the steering wheel 13 is operated at the time the vehicle is in a standstill condition, and the steering wheel 13 will never be remained in a steered condition.

In the centering control, since the returning direction of the steering wheel 13 is determined from the sign of the steering wheel angle  $\theta h$  when the absolute value  $|\theta h|$  of the steering wheel angle  $\theta h$  is 120 deg or more, the control direction is not changed even if the direction of the steering wheel 13 changes in the vicinity of the neutral position, the steering wheel 13 can be controlled in excess to the reverse side (point P in Fig.21(a)) in anticipation of a twist of the tires or the like to positively return the steering wheel 13 in the vicinity of the neutral position.

Furthermore, since the instruction control voltage Vol is gradually increased at the beginning of returning the steering wheel 13, and the instruction control voltage Vol is gradually decreased in two steps when the steering wheel 13 is in the vicinity of the neutral position, the beginning of returning and stopping the steering wheel 13 can be smoothed, and abrupt movement of the steering wheel 13 at stopping can be prevented.

Next, the steering counter-force control (steering counter-force control function) at the high-speed side when the vehicle speed Vel is 15 km/h or more will be described.

When it is determined in step S12 in Fig.8 that Vflag = 1, that is, the vehicle speed Vel is 15 km/h or more, the steering counter-force control routine is executed.

The steering counter-force control routine in step S12 will be described with reference to Fig.20. In the control over the steering counter-force in step S12, the target steering torque tq is determined from the vehicle speed Vel and the steering wheel angle  $\theta h$ , and output value of the instruction control voltage Vol and the control direction are determined according to the difference between the target steering torque tq and an actual steering torque tq2.

As shown in Fig.20, a current vehicle speed Vel and a target torque tq suitable for the steering wheel angle  $\theta h$  are calculated. That is, a vehicle speed-dependent steering wheel angle torque coefficient KTV according to the current vehicle speed Vel is read from the Vel-KTV map shown in Fig.23, and the vehicle speed-dependent steering wheel angle torque coefficient KTV is multiplied by the steering wheel angle  $\theta h$  to determine the target torque tq. In step S13-2, the steering torque tq2 is subtracted by the target torque tq to determine a torque difference dtq2.

Another example for determining the target torque tq will now be described. In this example, the target torque tq0 is set by positive feedback of the steering wheel angular velocity as in the following equation to achieve a phase advance control in which the steering wheel angle phase leads the steering wheel force. In this case, the direction for heavier steering wheel force is positive, and the phase advance side is negative.

$$tq2 = Ygg \cdot KTV - (d\theta h/dt) \cdot Khv,$$

wherein  $Y_{gg}$  is determined by the following equation:

$$Y_{gg} = \theta_h / k_{k8},$$

- 5 wherein  $k_{k8}$  is a steering wheel angle at a lateral acceleration  $IG$ , which is determined from a graph shown in Fig.31.  $k_{k8}$  is determined by the following equation:

$$\text{Steering wheel angle} = \{g(1 + kv^2)L/v^2\} \times \rho \times 57.3,$$

- 10 wherein  $g$  is a gravitational acceleration,  $k$  is a stability factor,  $v$  is a vehicle speed,  $L$  is a wheel base, and  $\rho$  is a steering gear ratio.

$K_{hv}$  is a phase advance coefficient, which is determined from the graph shown in Fig.32.

- Therefore,  $k_{k8}$  is read from Fig.31 and divided by the steering wheel angle  $\theta_h$  to obtain  $Y_{gg}$ , a vehicle speed-dependent steering wheel angle torque coefficient  $KTV$  according to the actual vehicle speed  $V_{el}$  is read from the  $V_{el}$ - $KTV$  graph shown in Fig.23, both values are multiplied, and the product is subtracted by a steering wheel angular velocity ( $\theta_h'$ ) multiplied by the phase advance coefficient  $K_{hv}$  defined from the graph of Fig.32 to determine the target torque  $tq_0$ .

After that, in step S13-2, the steering torque  $tq_2$  is subtracted by the target torque  $tq_0$  to determine the torque difference  $dtq_2$ .

- 20 Then, what phase advance control is performed by setting the target torque  $tq_0$  will be described. For simplicity, a model merely with the steering wheel force and the steering wheel angle will be discussed.

Specifically, when it is defined that the driver is steering the vehicle by the steering wheel force during traveling, response of the vehicle to the steering wheel force is expressed as shown in Fig.29.

- In Fig.29,  $G(S)$  is vehicle transfer characteristics,  $H_1$  is a steering wheel force,  $\theta_h$  is a steering wheel angle,  $d\phi/dt$  is a yaw rate of the vehicle, and  $K$  is a conversion coefficient.

Here, application of a positive feedback to the steering wheel force by a steering wheel angular velocity is represented as shown in Fig.30, where  $K_v$  is a feedback coefficient.

A transfer function of the steering wheel angle  $\theta_h$  to the steering wheel force  $H_t$  indicated by the dot-bar line in Fig.30 is determined as follows:

$$30 \quad G(S) = \theta_h / H_t,$$

wherein

$$\begin{aligned} 35 \quad \theta_h &= K \cdot (H_t + K_v S \cdot \theta_h), \\ \theta_h &= K H_t + K K_v S \cdot \theta_h, \\ (1 - K K_v S) \theta_h &= K H_t, \\ \theta_h / H_t &= K / (1 - K K_v S). \end{aligned}$$

- 40 Therefore,

$$G(S) = \theta_h / H_t = K / (1 - K K_v S).$$

Here, when  $S = i\omega$  is set, the equation is expanded as follows, wherein  $S$  is the Laplacian.

$$\begin{aligned} 45 \quad G(S) &= K / (1 - i\omega K K_v) \\ &= K / (1 - i\omega K K_v) \times \{ (1 + i\omega K K_v) / (1 + i\omega K K_v) \} \\ &= (K + i\omega K^2 K_v) / (1 + i^2 K^2 K_v^2) \\ 50 \quad &= K / (1 + \omega^2 K^2 K_v^2) + i\omega K^2 K_v / (1 + i^2 K^2 K_v^2). \end{aligned}$$

- 55 A phase  $\tan\phi$  is determined by the following equation:

$$\tan\phi = \omega K^2 K_v / K = \omega K K_v.$$



Thus, by applying the positive feedback of the steering wheel angular velocity, the phase  $\tan\phi$  becomes a positive value, resulting in a phase advance in steering wheel angle relative to the steering wheel force and, in turn, a phase advance in yaw rate of the vehicle.

Results of actual phase advance control are shown in Fig.33 and Fig.34. Fig.33 shows the yaw rate phase against the steering wheel force, and Fig.34 shows the steering wheel angle phase against the steering wheel force.

As shown in Fig.33 and Fig.34 in which the solid line indicates the case where the phase advance control is performed and the broken line indicates the case where the phase advance control is not performed, it can be seen that when the phase advance control is performed, the phase is advanced by about 20% compared to the case where the phase advance control is not performed in a low-frequency region (0.5 Hz or less). In a high-frequency region (2.0 Hz or more), the phase is advanced even further.

The frequency shown on the abscissa in Fig.33 and Fig.34 corresponds to a steering frequency of the steering wheel. For example, 1 Hz corresponds to steering and returning in one second of the steering wheel. However, since actual steering includes low-frequency components to high-frequency components, the frequency is determined by the Fourier transformation. Main components included in general steering are about 0.1 to 0.2 Hz.

Thus, in the phase advance control, since the phase of vehicle response is advanced relative to the input to the steering wheel, control is achieved in which the response time from steering of the steering wheel to the response of the vehicle is reduced to nearly zero, thereby obtaining a feeling to steer the vehicle as desired, that is, smoother and more natural steering feeling. Furthermore, the driver does not require extra steering wheel manipulation and can efficiently steer the vehicle with a reduced steering wheel force.

Determination is made in step S13-3 as to whether or not the torque difference  $dtq2$  is not less than the setting value at the right steering side -  $dtq$ , when it is not less than the setting value -  $dtq$ , the steering direction flag  $tflag = 1$  is set in step S13-4 to set the right steering control, and the processing goes to step S13-5. When it is determined in step S13-3 that the torque difference  $dtq2$  is smaller than the setting value -  $dtq$ , determination is made in step S13-6 as to whether or not the torque difference  $dtq2$  is not greater than the setting value -  $dtq$  at the left steering side. When the torque difference  $dtq2$  is not greater than the setting value  $dtq$ , the steering direction flag  $tflag = 0$  is set in step S13-7 to set the left steering control, and the processing goes to step S13-5. When the torque difference  $dtq2$  exceeds the setting value, the processing, as is, goes to step S13-5.

Here, the reason for the setting value set to  $\pm dtq$  is to allow some latitude in the setting value in order to prevent changes in steering direction even when the torque temporarily varies due to an external disturbance or the like.

After the steering direction is determined, the instruction control voltage  $Vol$  is calculated in step S13-5. That is, the absolute value  $|dtq2|$  of the torque difference  $dtq2$  is subtracted by the setting value  $dtq$ , and the result is multiplied by a coefficient  $KoV$  to obtain an instruction control voltage  $Vol$ .

Determination is made in step S13-8 as to whether or not the instruction control voltage  $Vol$  is negative. When it is negative, the instruction control voltage  $Vol$  is set to 0 in step S13-9, and the processing goes to step S13-10. When it is positive, a dead zone voltage 2.5V of the control valve is added to the instruction control voltage  $Vol$  to obtain a new instruction control voltage  $Vol$ , and the processing goes to step S13-10.

Determination is made in step S13-10 as to whether or not the steering direction flag  $tflag = 1$ , when the steering direction flag  $tflag = 1$ , the instruction control voltage  $Vol$  is outputted to the first control valve 58 and 0V is outputted to the second control valve 59 in step S13-12. When the steering direction flag  $tflag = 0$ , 0V is outputted to the first control valve 58 and the instruction control voltage  $Vol$  is outputted to the second control valve 59 in step S13-13.

Thus, in the steering counter-force control at the high-speed side, the control direction and the instruction control voltage  $Vol$  are determined from the torque difference between the target torque  $tq$  and the steering torque  $tq2$ . The assist control is set when the steering torque  $tq2$  is greater (especially at the beginning of steering), and the counter-force control is set when the steering torque  $tq2$  is smaller, thereby obtaining a linear steering force.

The steering counter-force control function of the present invention is provided with means for calculating the target steering torque (target torque  $tq$ ) of the steering wheel and for determining the magnitude and direction of the assist force according to the torque difference  $dtq2$  between the calculated target steering torque and an actual steering torque  $tq2$  so that the steering torque  $tq2$  is the target steering torque.

With the above-described steering force control and centering control at the low-speed side and the steering counter-force control at the high-speed side, steering wheel operation of a small burden is



achieved under all steering conditions such as steering during a standstill condition of the vehicle, high-speed traveling, sports traveling and the like.

The hydraulic pressure generation characteristics of the rotary valve 16 obtained in the above control provide, as shown in the diagram in Fig.25, broad hydraulic pressure areas based on the case without control of the plungers 44a and 44b, combined with the hydraulic pressure area of the same phase control by the plunger 44a and the hydraulic pressure area of the reverse phase control by the plunger 44b, added to the upper and lower limits.

In steering under a standstill condition of the vehicle, for example, steering tends to be heavy at the beginning with the prior art power steering apparatus as shown in Fig.26(a), requiring a substantially large steering force over the entire range of the steering angle. However, with the control according to the present invention, steering is light at the beginning as shown in Fig.26(b), and the steering force varies with the steering angle. Furthermore, in steering during a slalom traveling, the prior art power steering apparatus has a large hysteresis as shown in Fig.27(a) with the lack of steering response feeling in the vicinity of the neutral position, however, with the control according to the present invention, steering characteristics with reduced hysteresis and a steering response feeling are obtained in the vicinity of the neutral position, as shown in Fig.27(b).

Therefore, the present invention can cope with environmental conditions such as long-distance, high-speed traveling and operation by aged drivers, and can reduce burden of steering operation in vehicles provided with additional functions such as four-wheel driving cars and four-wheel steering cars.

In the above-described embodiment, the plungers 44a and 44b are driven using the two control valves 58 and 59. However, the present invention is not limited to the embodiment, and the same effect can be obtained by using a 4-port 3-position electromagnetic select valve 75 as shown in Fig.28 to drive the plungers 44a and 44b as in the above embodiment.

Furthermore, in the above embodiment the protruded portions are provided on the input shaft and the plungers on the output shaft. However, the present invention is not limited to this arrangement, but the plungers may be provided on the input shaft and the protruded portions provided on the output shaft to generate a torsional moment in the torsion bar.

With the power steering apparatus for a vehicle according to the present invention, the steering force variable range can be considerably broadened and the driver's burden in steering during a standstill condition of the vehicle can be remarkably reduced, thereby obtaining a steering force according to the operation condition such as high-speed traveling, sports traveling and the like. Therefore, the present invention can cope with all steering conditions such as long-distance high-speed traveling, aged drivers and the like, and can reduce the burden of steering wheel operation in vehicles provided with additional functions such as four-wheel driving vehicles, four-wheel steering vehicles and the like.

Especially, in the centering control such as steering during a standstill condition of the vehicle, since the hydraulic pressure of the valve driving mechanism is gradually increased at the beginning of assist force generation and the hydraulic pressure of the valve driving mechanism is gradually decreased at the completion of assist force generation, smooth returning operation of the steering wheel from the beginning to the completion is achieved in the centering control.

Furthermore, since the pressed portion of the valve driving mechanism is pressed by the pressing pieces from both sides in the circumferential direction of the input/output shaft, the valve driving mechanism is not elongated in the axial direction of the input/output shaft, thereby enabling a lightweight, compact apparatus.

In the centering control at the low-speed region, since the control determination torque threshold value for determining execution of the centering control is set greater than the control determination torque threshold value for determining execution of the steering force control, the steering torque does not exceed the control determination torque threshold value during the centering control even when the steering torque temporarily increases due to inertia of the steering wheel or the like. Therefore, stable centering control with no mis-operation is possible.

Furthermore, in the low-speed region, the centering control is performed when the steering force of the steering wheel within the control determination torque threshold value for execution determination of the centering control function continues for a predetermined period of time, and no immediate shift to the centering control takes place even if the steering torque decreases momentarily. Therefore, steering wheel operation and centering steering can be achieved with a natural feeling.

Since the determination of steering direction in the steering force control is made with the control determination torque threshold value in the reverse steering direction, and the determination of the steering wheel angular velocity is made with the steering wheel angular velocity in the reverse steering direction, the steering direction does not repeatedly change even when the steering torque and the steering wheel

angular velocity are temporarily changed to positive and negative values due to variations in the steering torque and the steering wheel angular velocity. As a result, mis-operation in the change over of the steering direction is prevented and rapid change over of the steering direction is achieved.

In the steering force control, the assist force is increased when a torque difference between the target steering torque and an actual steering torque is greater than the previous torque difference, and the assist force is decreased with the passage of time when the torque difference is smaller than the previous torque difference, thereby reducing the variation frequency of control amount during the steering force control. As a result, smooth steering wheel operation characteristics can be obtained.

In the centering control, the returning direction of the steering wheel is determined from the steering wheel angle of a predetermined angle or more, returning the steering wheel in the determined direction until a reverse setting angle is reached, thereby returning the steering wheel in excess to the reverse side in anticipation of a twist of the tires or the like. As a result, the steering wheel can be positively returned in a free condition to the neutral position, thereby improving the returning precision of the steering wheel at the completion of control.

In the steering counter-force control, magnitude and direction of the assist force are determined according to the torque difference between the calculated steering torque and the actual steering torque so that the steering torque is the target steering torque, thereby obtaining a linear steering counter-force and remarkably improving the steering feeling.

Furthermore, with the phase advance control, delay in vehicle response is reduced to nearly zero, the driver can steer the vehicle as desired with smooth and natural steering feeling and without extra steering wheel manipulation.

## Claims

### 1. A power steering apparatus for a vehicle comprising:

a steering mechanism (1) including an output shaft (5a) connecting to steered wheels (8) linked to one end of a torsion bar (9), and an input shaft (11) connected to a steering wheel (13) linked to the other end of said torsion bar(9),

a power cylinder (7) for driving the steered wheels (8) and having two chambers (25a, 25b), valve means (10) disposed between said input shaft (11) and said output shaft (5a) and communicating a fluid supply to one of said chambers (25a, 25b) during the operation of said steering wheel (13),

a driving mechanism having pressed means (42) disposed at one of said input shaft (11) and output shaft (5a) and pressing means (44) disposed at the other one of said input shaft and output shaft for pressing said pressed means, and

control means (70) determining an assist force with vehicle driving condition detecting means (71-73) and actuating said pressing means (44) according to said force.

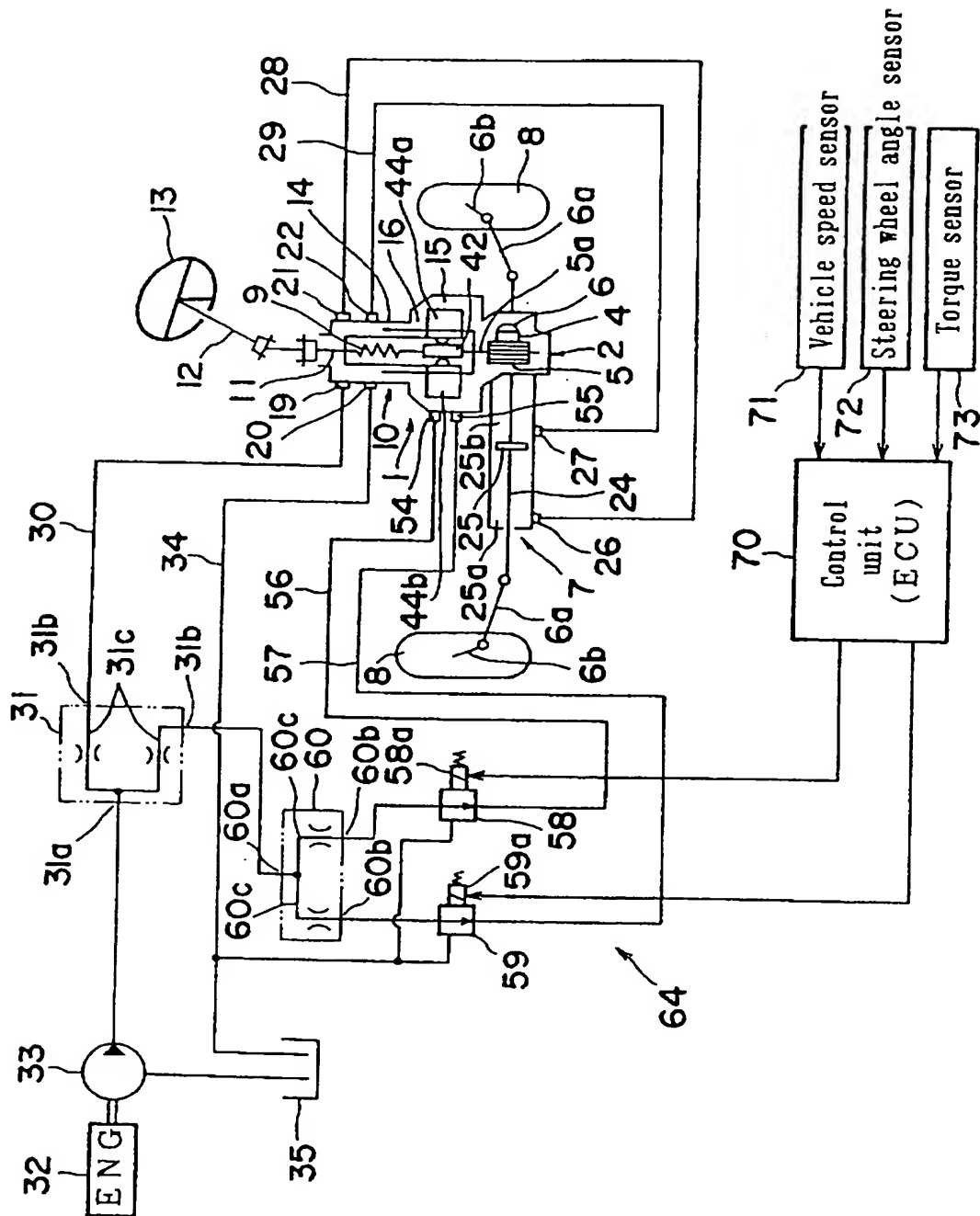
2. The apparatus of claim 1, wherein said control means (70) has a centering control function to generate an assist force for steering said steering wheel (13) to a neutral position in a low-speed region, where the vehicle speed is not greater than a predetermined value, a steering force control function to generate an assist force in the same direction as the steering direction of said steering wheel, and a steering counter-force control function to generate an assist force in a direction the same as or reverse to the steering direction of said steering wheel.

3. The apparatus of claim 2, wherein said driving mechanism has an electromagnetic valve (58, 59) for controlling said pressing means, and said centering control function of said control means is provided with means for gradually increasing an instruction control voltage for the excitation of said electromagnetic valve at the beginning of assist force generation and for gradually decreasing the instruction control voltage at the completion of assist force generation.

4. The apparatus of claim 2 or 3, wherein said control means (70) compares a steering torque of said steering wheel (13) with a control determination torque threshold value to determine the execution of said centering control function and said steering torque control function in the low-speed region, the control determination torque threshold value to determine the execution of the centering control function being set greater than the control determination torque threshold value to determine execution of the steering force control function.

5. The apparatus of any of claims 2 to 4, wherein said control means (70) is set so that the centering control function in the low-speed region is performed when the steering torque of said steering wheel (13) continues for a predetermined period of time at a value within the control determination torque threshold value for execution determination of the centering control function.
- 5 6. The apparatus of any one of claims 2 to 5, wherein the steering force control function of said control means (70) is provided with means for determining the steering torque from the control determination torque threshold value in the reverse steering direction and for determining the steering wheel angular velocity from the steering wheel angular velocity in the reverse direction when determining the steering direction.
- 10 7. The apparatus of any one of claims 2 to 6, wherein the steering force control function of said control means (70) is provided with means for increasing the assist force when the torque difference between a predetermined target steering torque and the actual steering torque is greater than a previously calculated torque difference, and for decreasing the assist torque with the passage of time when the torque difference is smaller than the previous torque difference.
- 15 8. The apparatus of any one of claims 2 to 7, wherein the centering control function of said control means (70) is provided with means for determining the returning direction of said steering wheel at a steering wheel angle of a predetermined value or more.
- 20 9. The apparatus of any one of claims 2 to 8, wherein the steering counter-force control function of said control means (70) is provided with means for calculating the target steering torque of said steering wheel (13) according to a traveling condition of the vehicle and for determining the magnitude and direction of the assist force according to the torque difference between a calculated target steering torque and the actual steering torque.
- 25 10. The apparatus of any one of claims 2 to 9, wherein the steering counter-force control function of said control means (70) is provided with means for making a phase advance control to advance the phase of the steering wheel angle relative to the steering wheel force by setting a target torque necessary for steering wheel manipulation by positive feedback of the steering wheel angular velocity.
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- 55

Fig. 1



F i g. 2

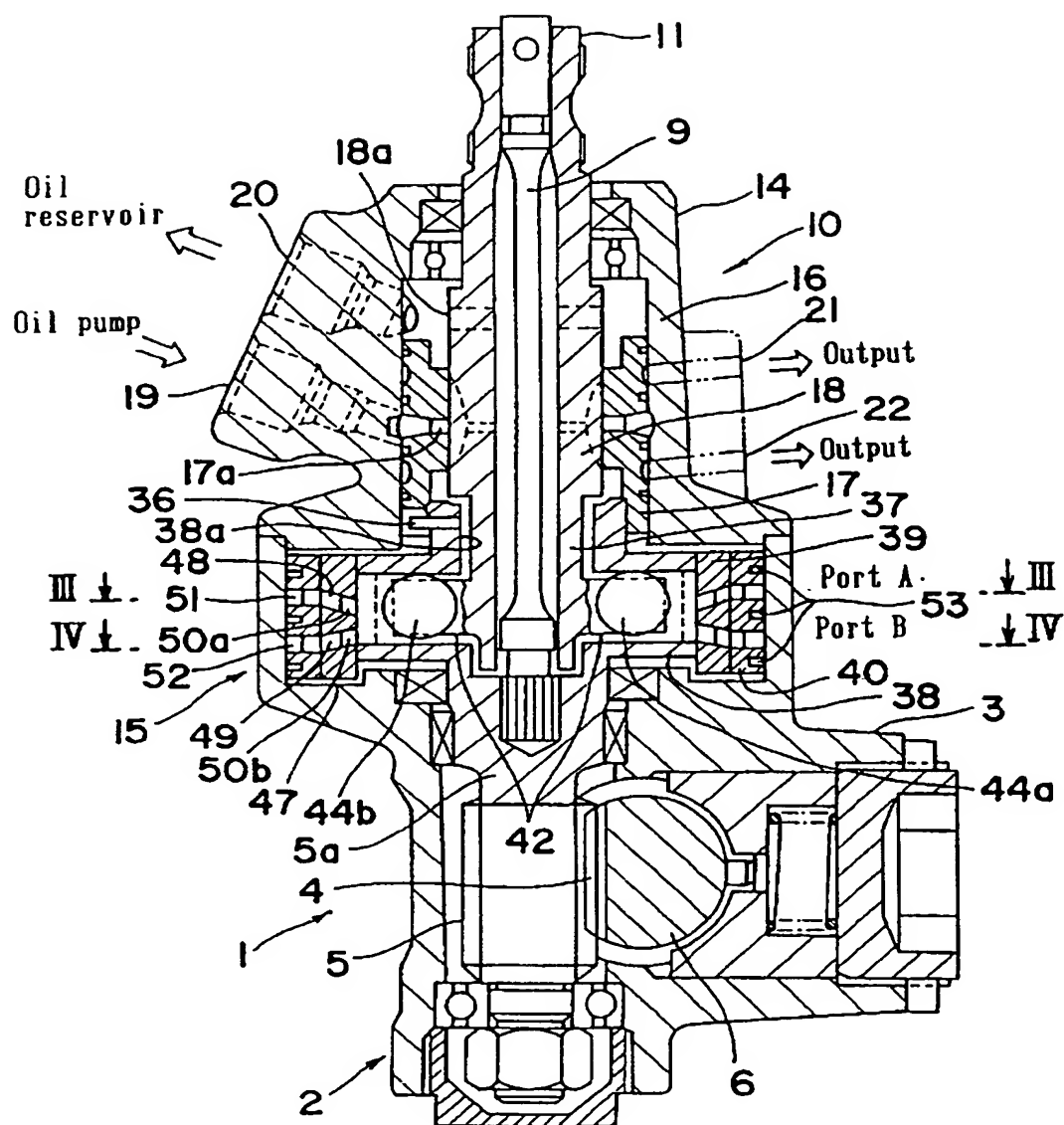


Fig. 3

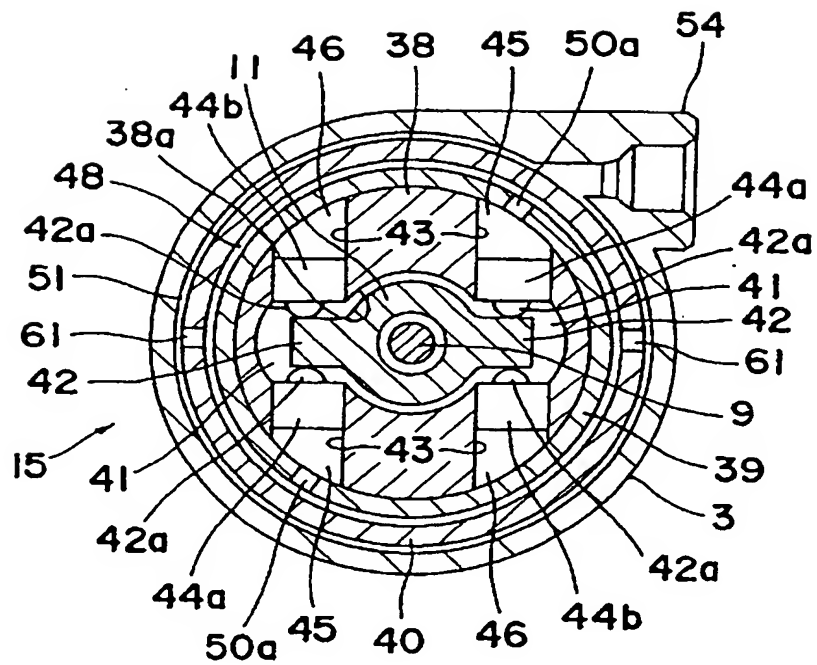


Fig. 4

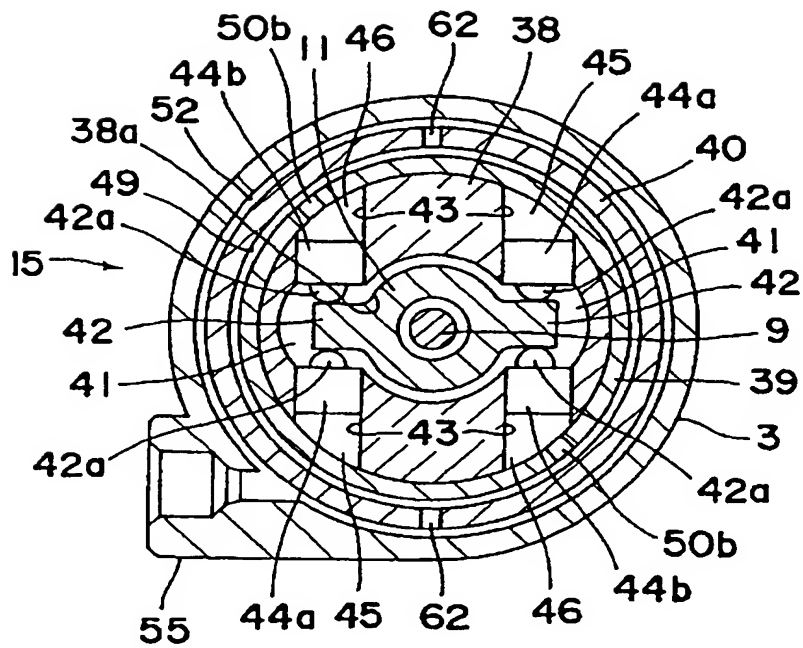
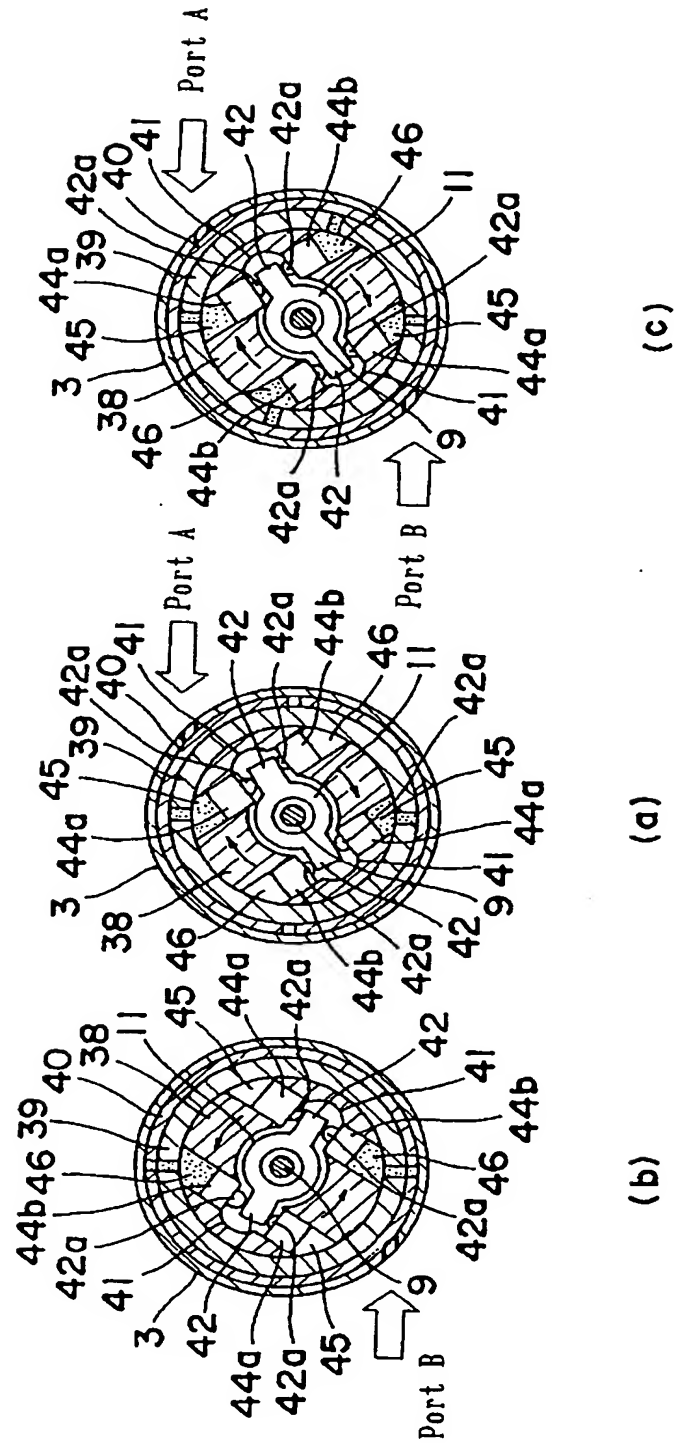


Fig. 5





F i g. 6

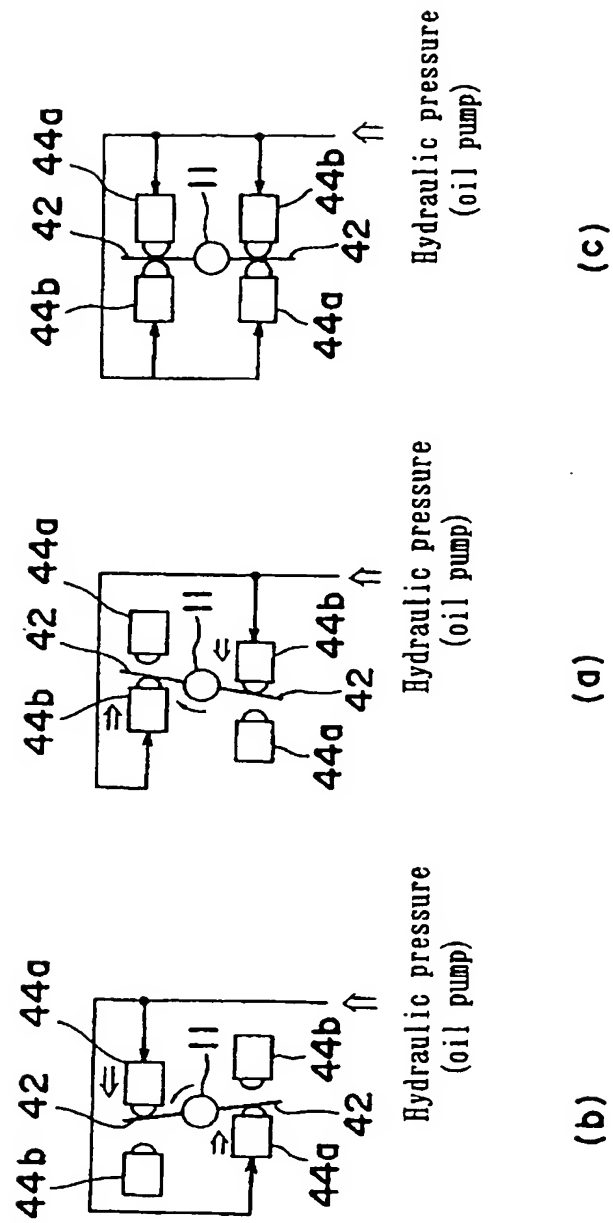


Fig. 7

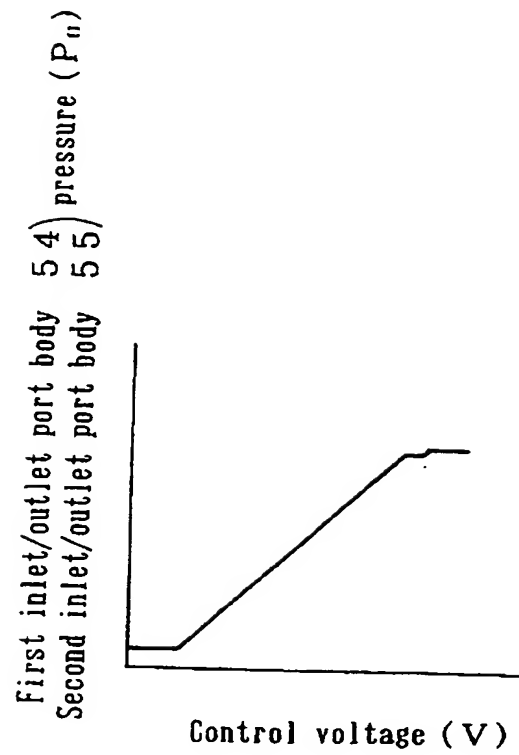


Fig. 8

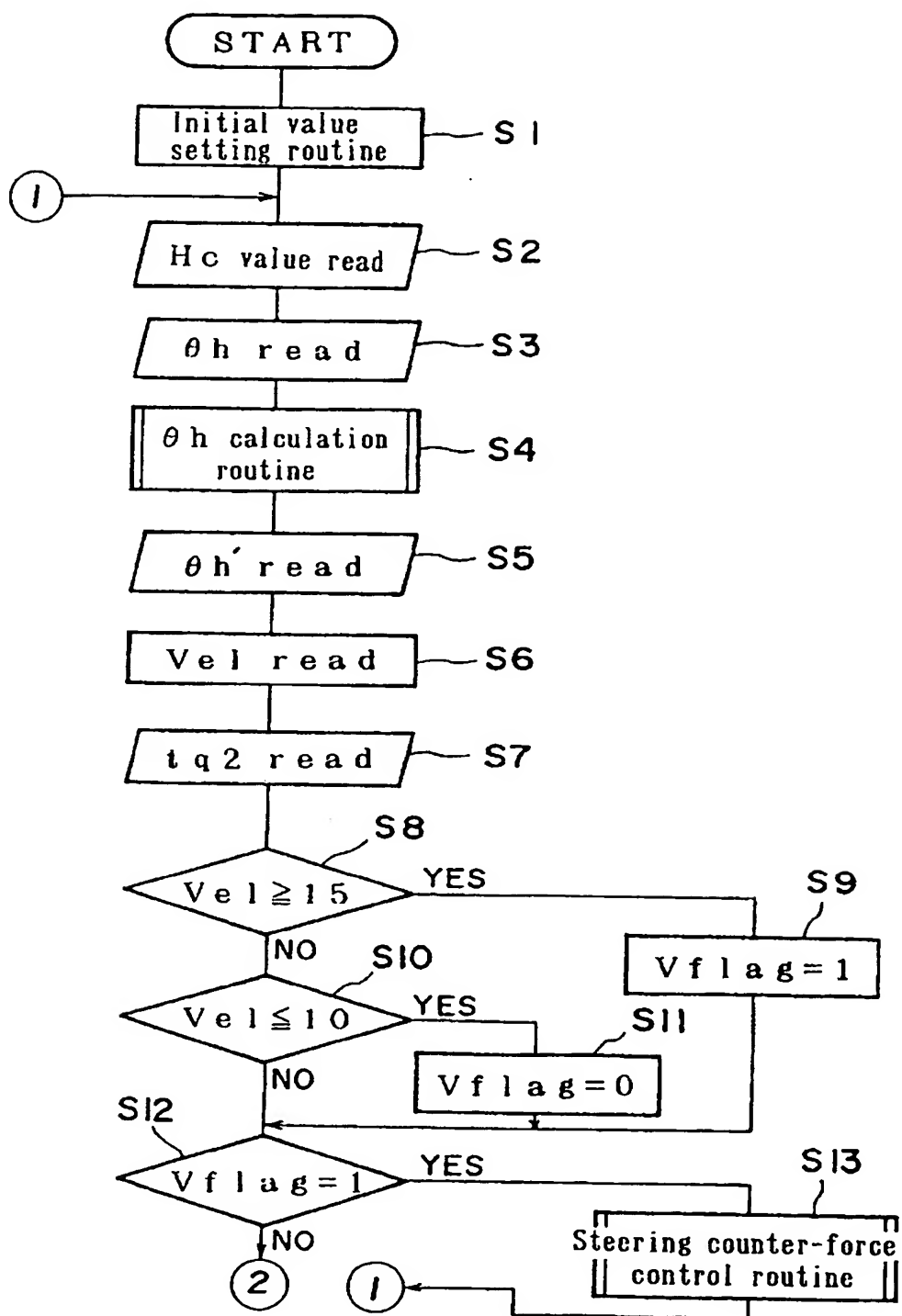


Fig. 9

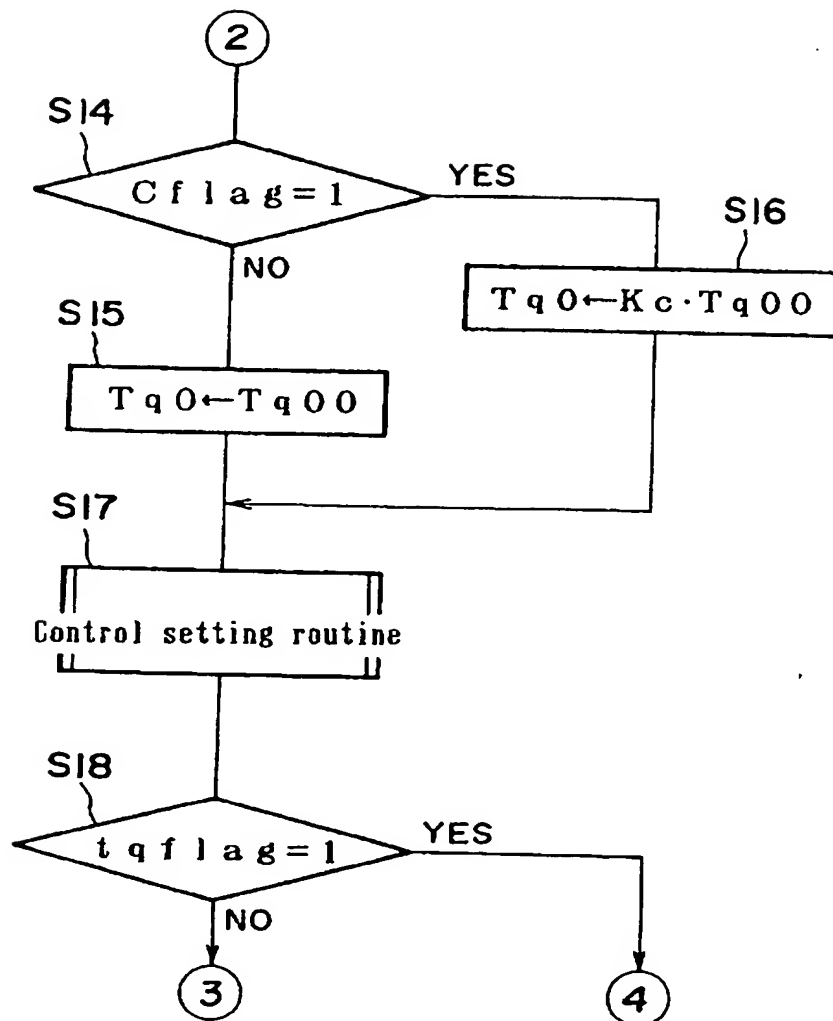


Fig. 10

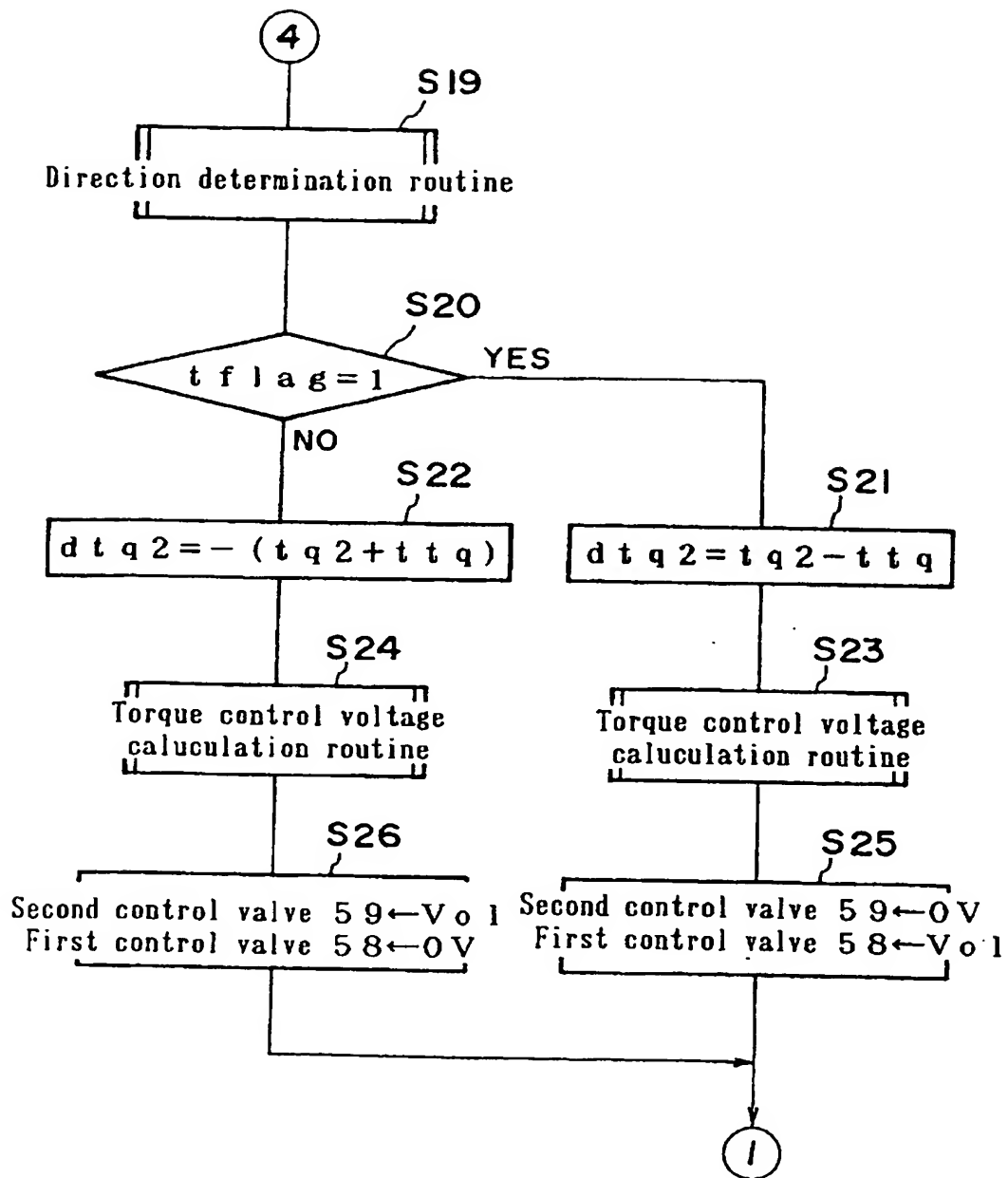


Fig. 11

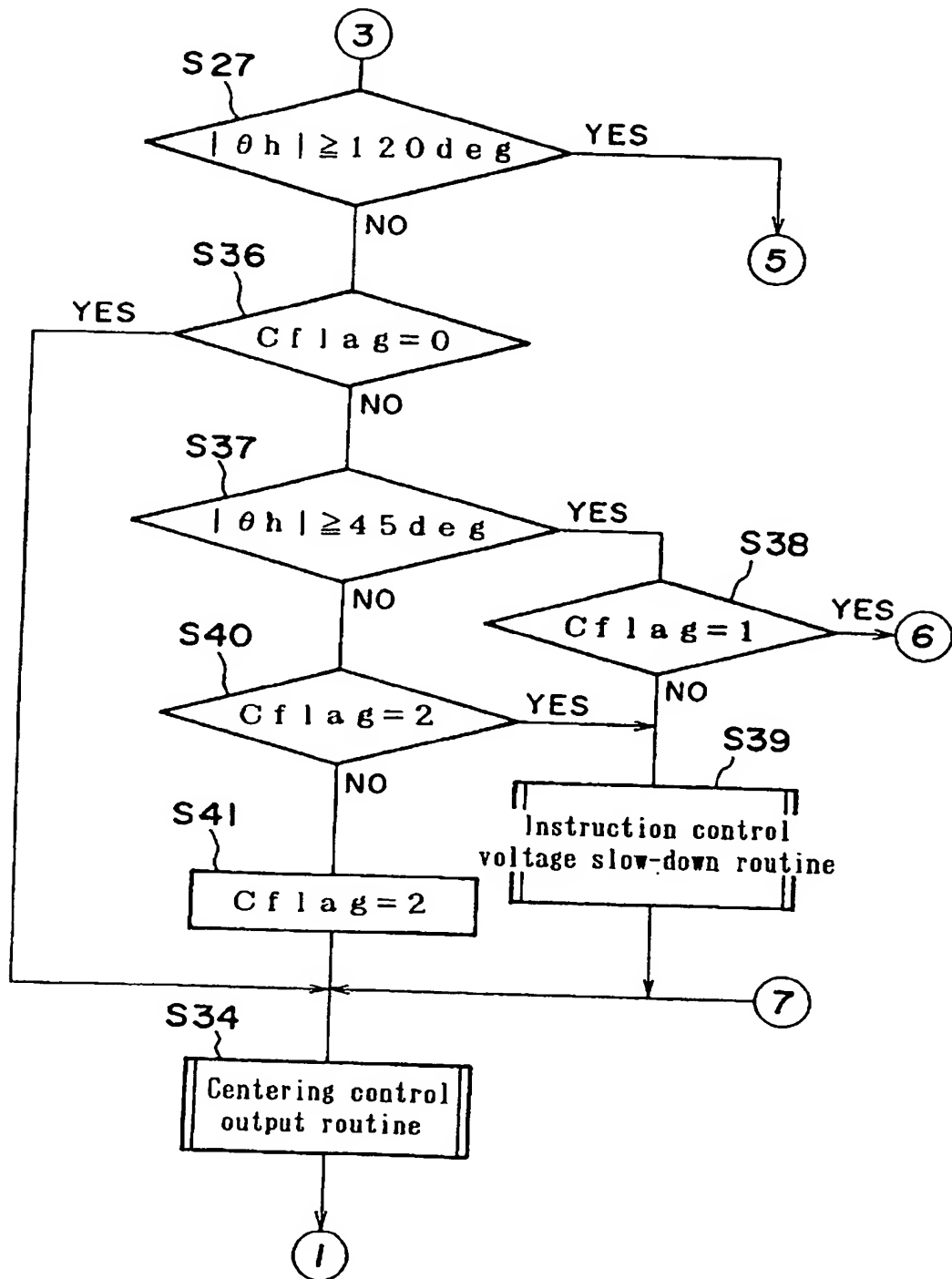


Fig. 12

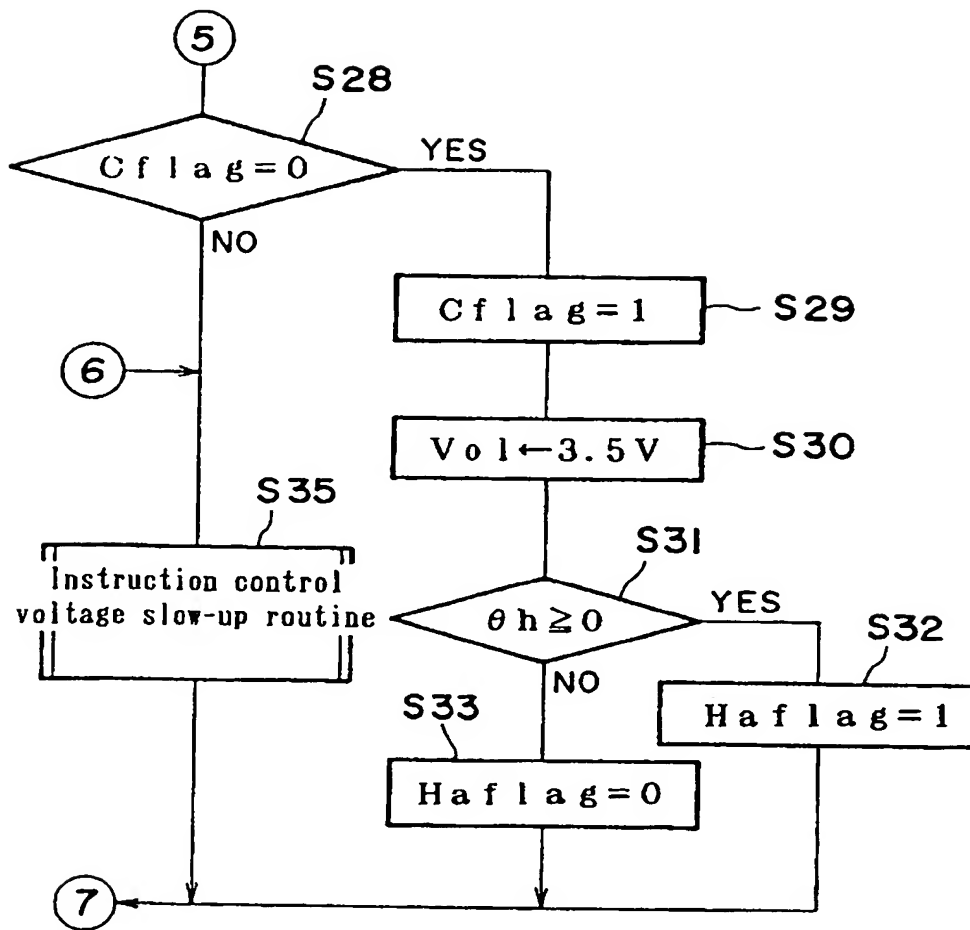


Fig. 13

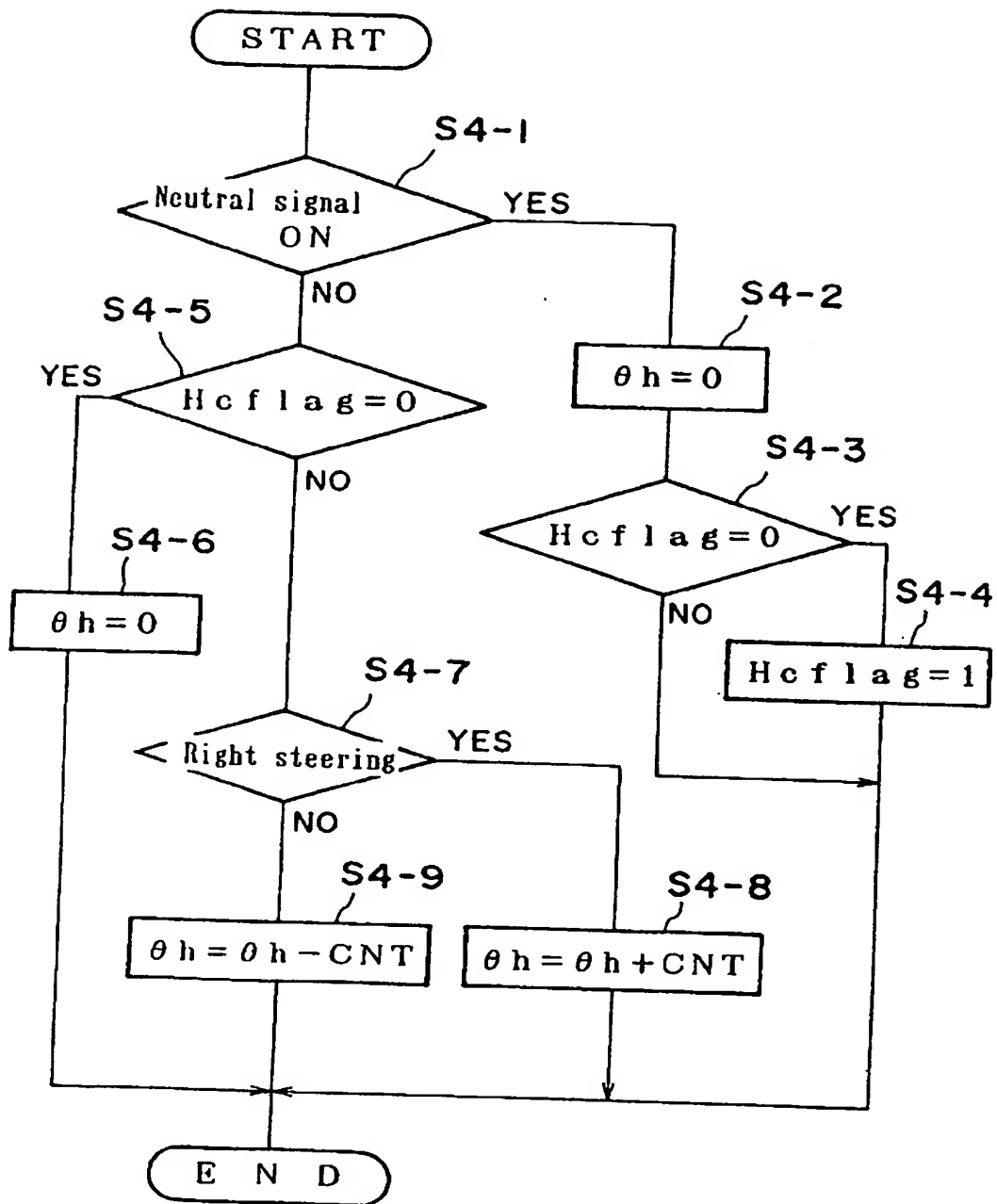




Fig. 14

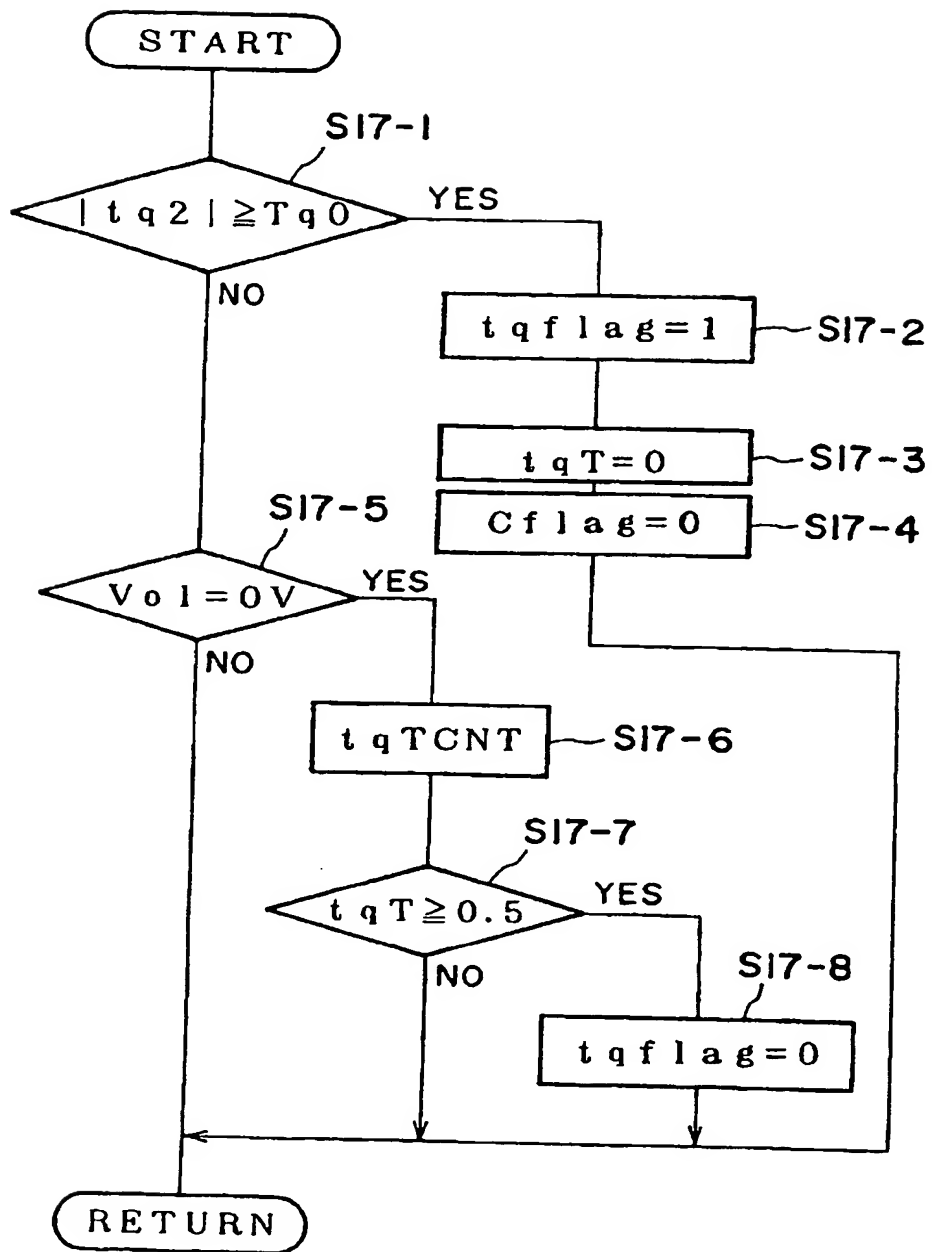


Fig. 15

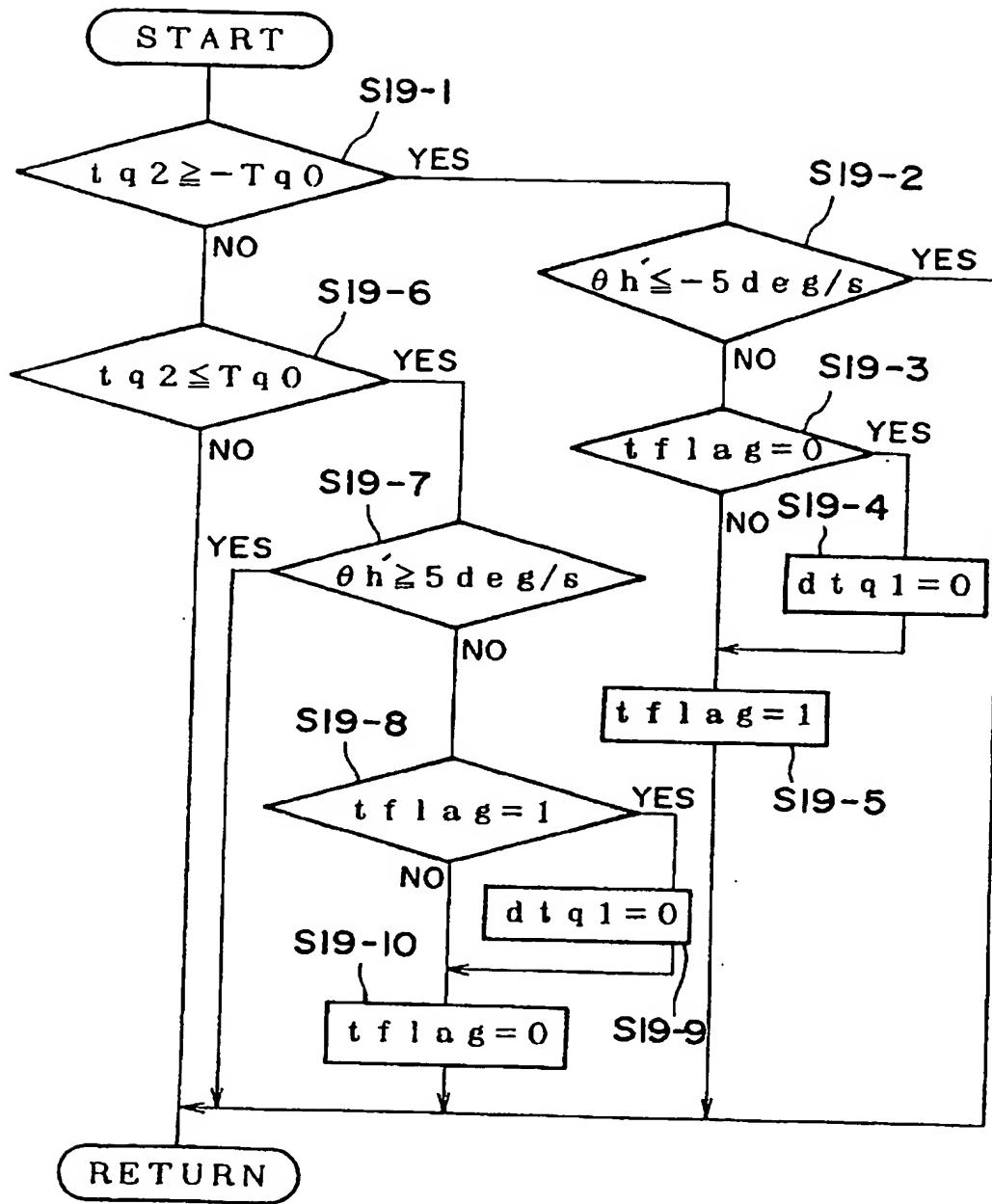


Fig. 16

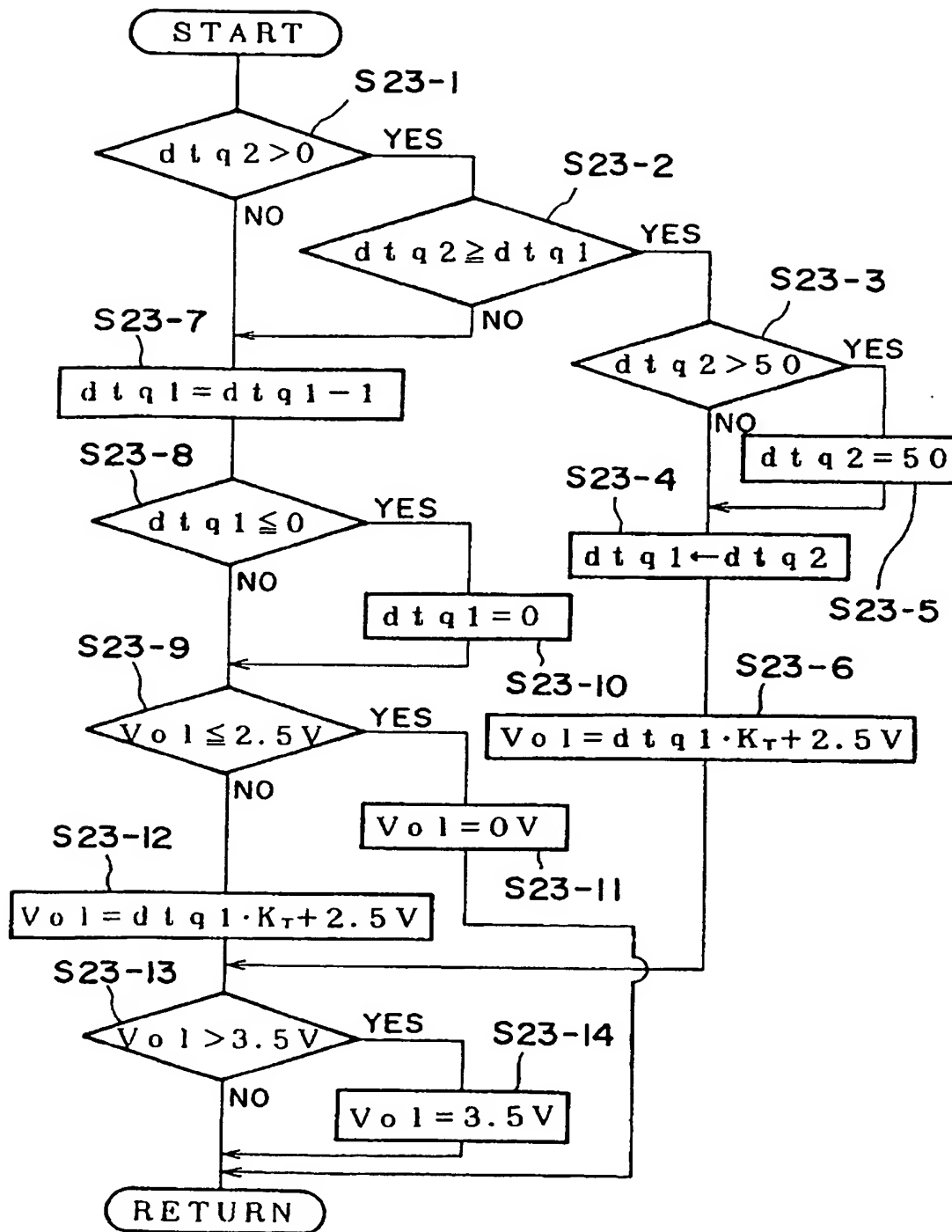


Fig. 17

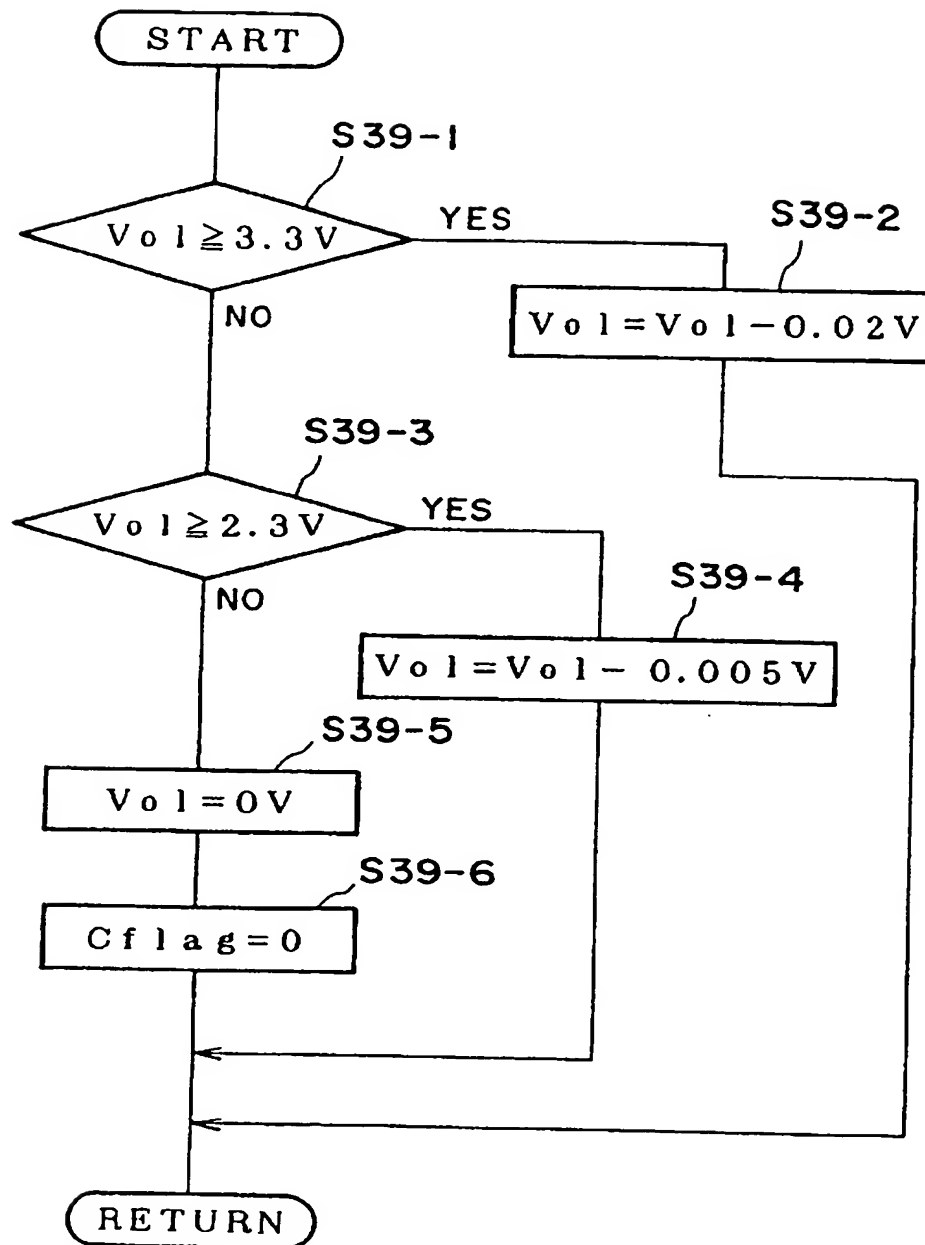


Fig. 18

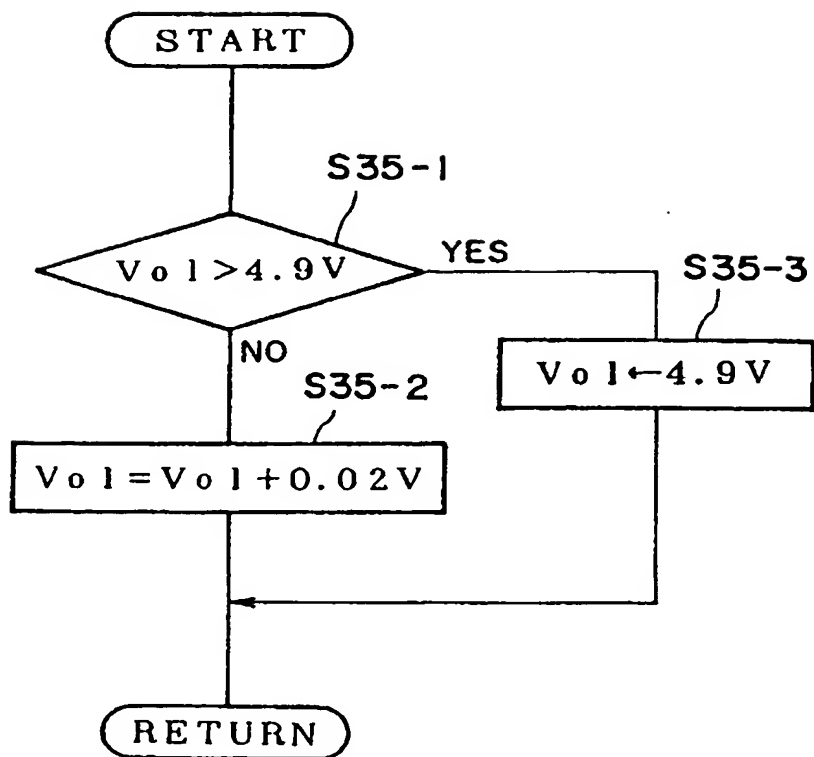


Fig. 19

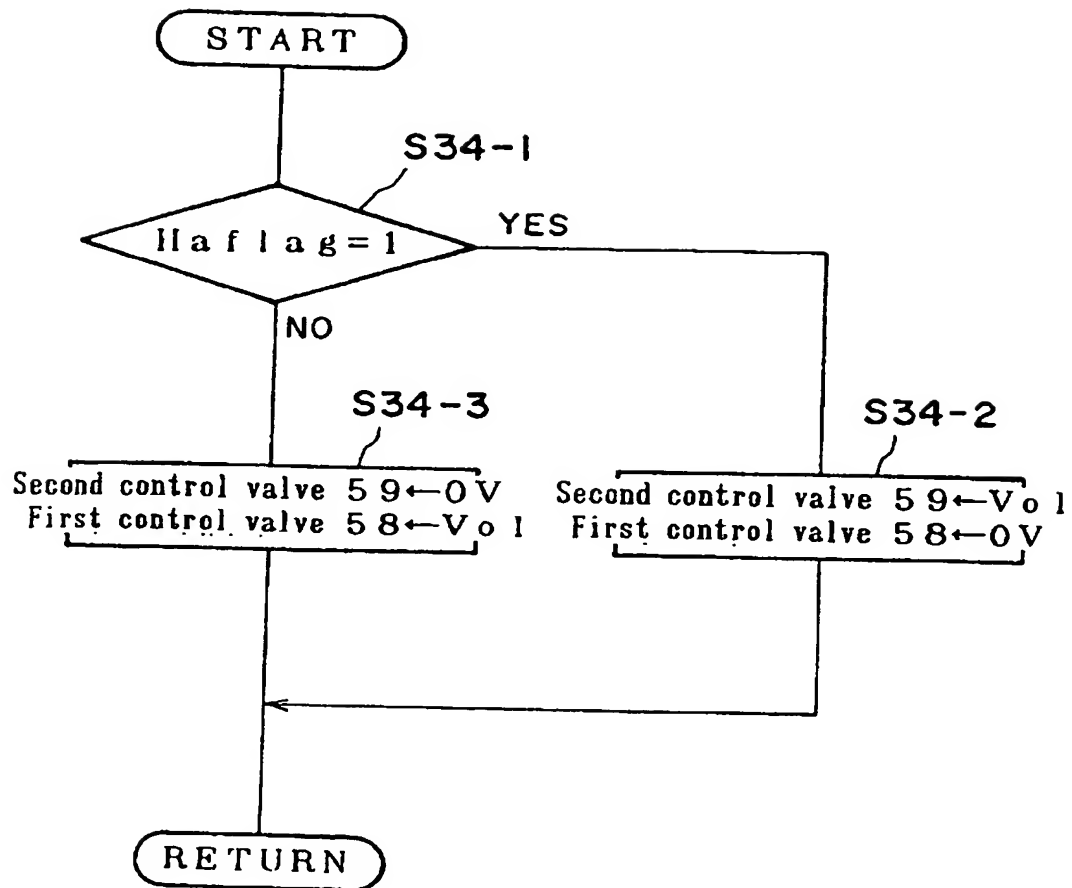


Fig. 20

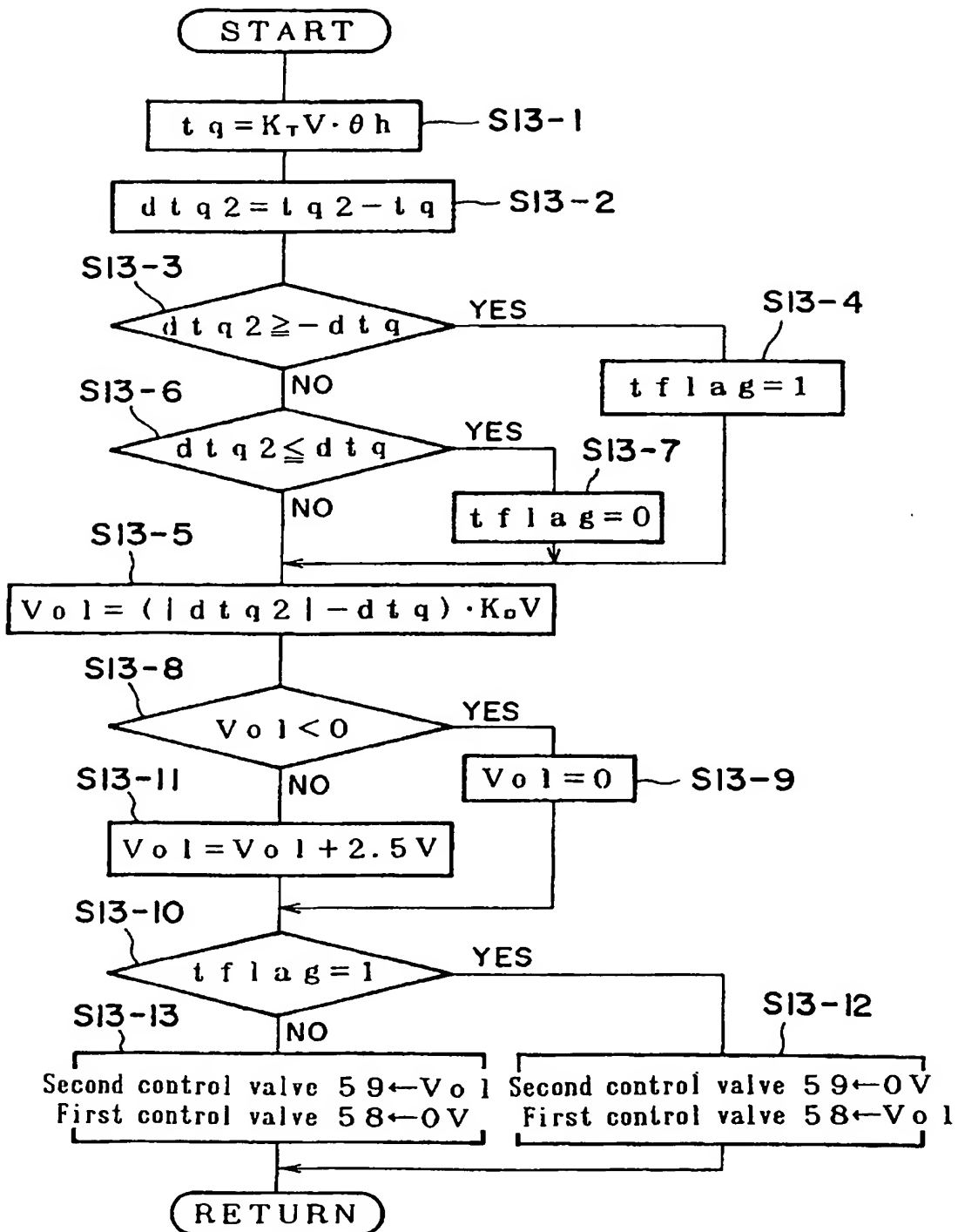


Fig. 21

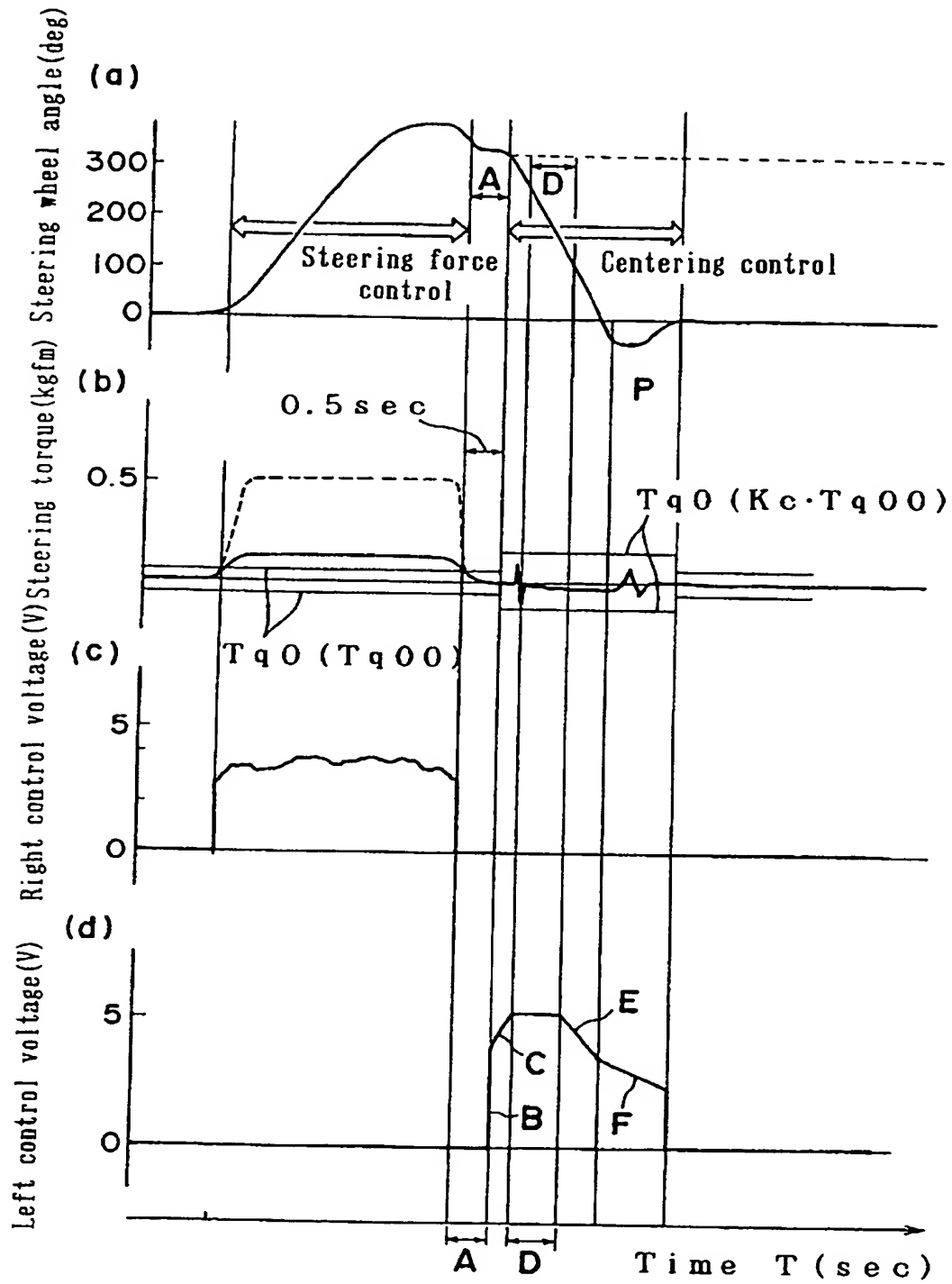




Fig. 22

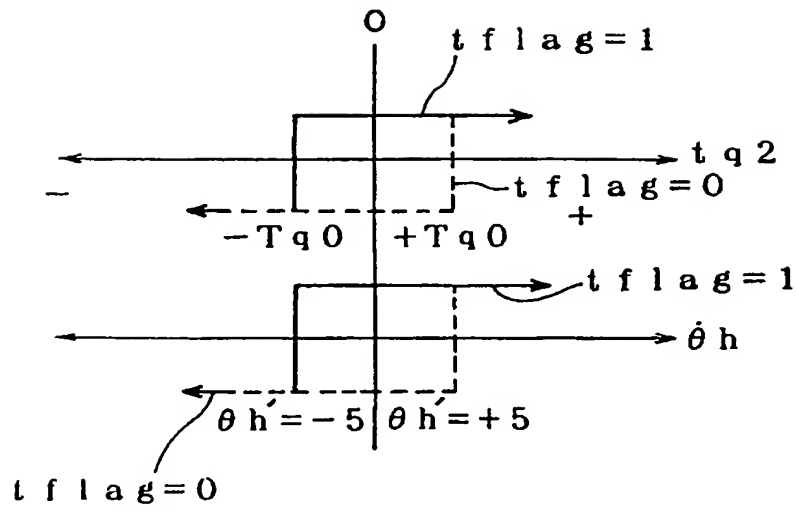


Fig. 23

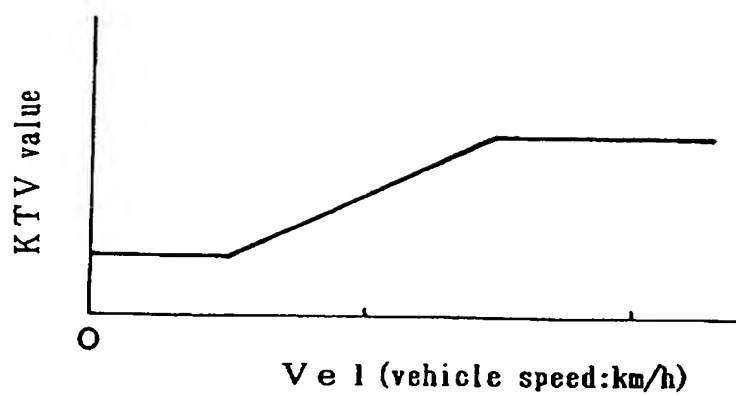
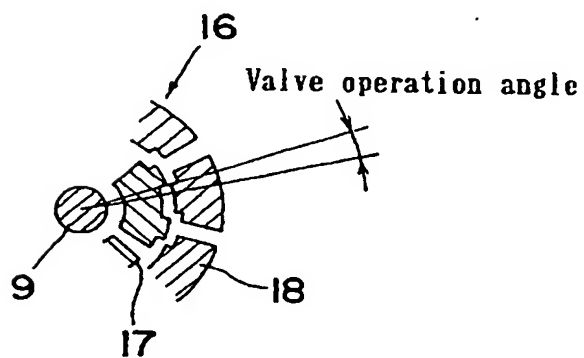


Fig. 24



F i g. 25

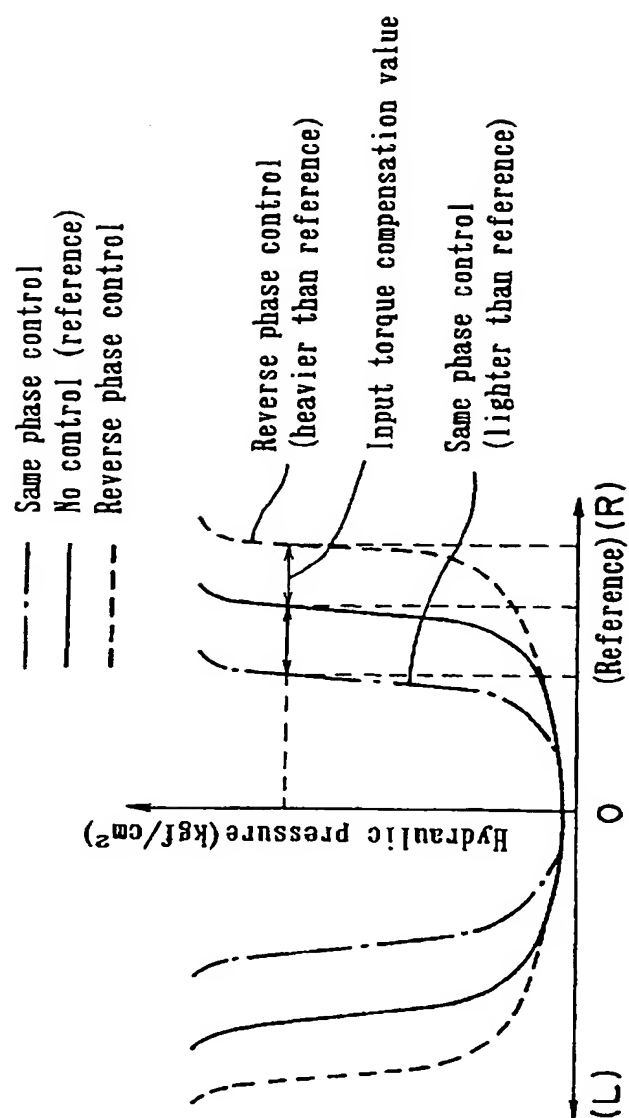


Fig. 26

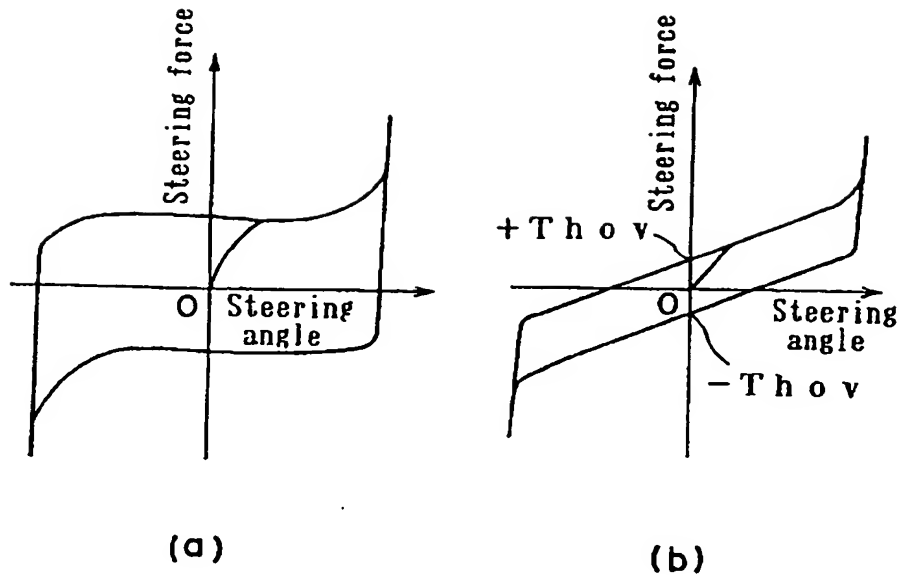
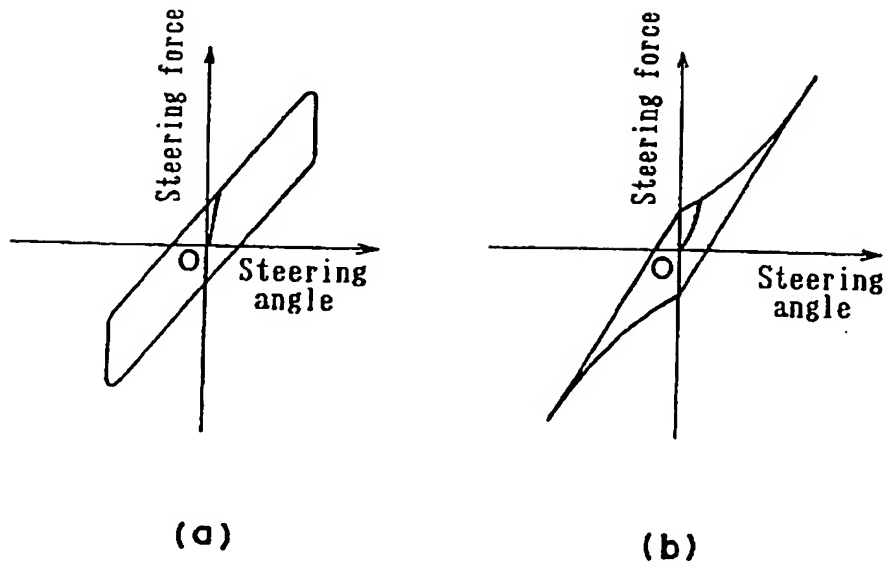


Fig. 27



F i g. 28

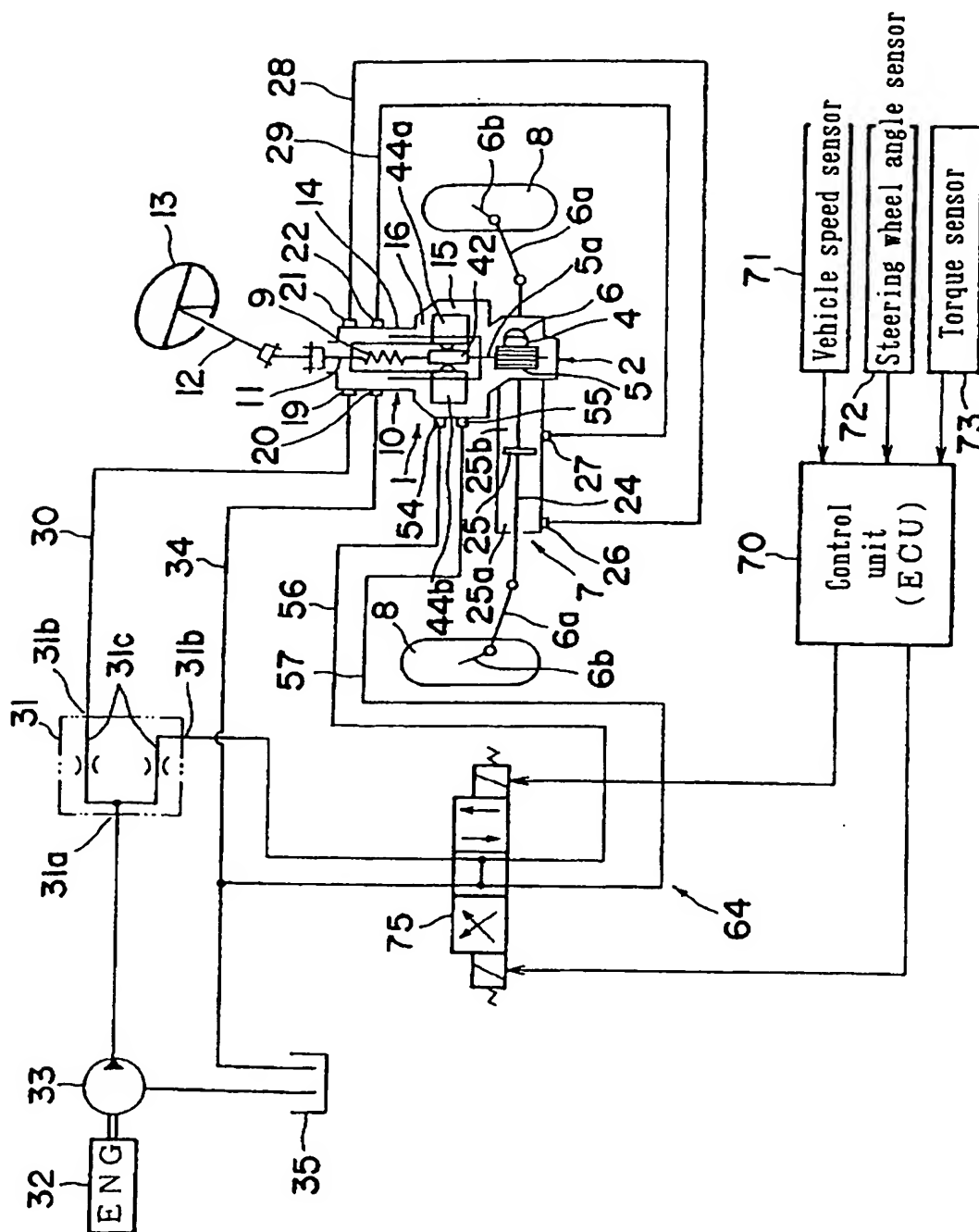


Fig. 29

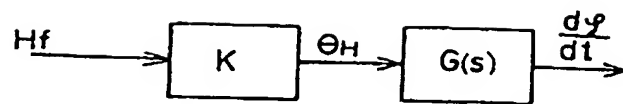
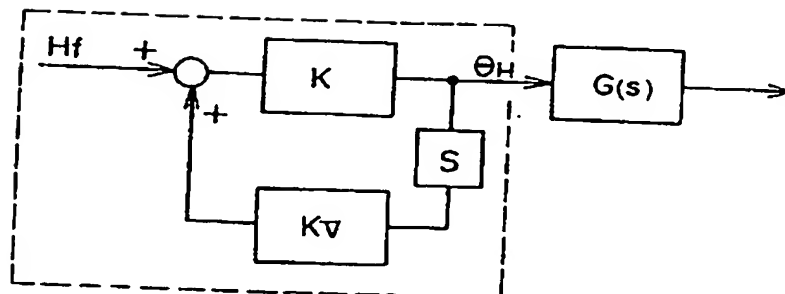


Fig. 30



F i g. 3 1

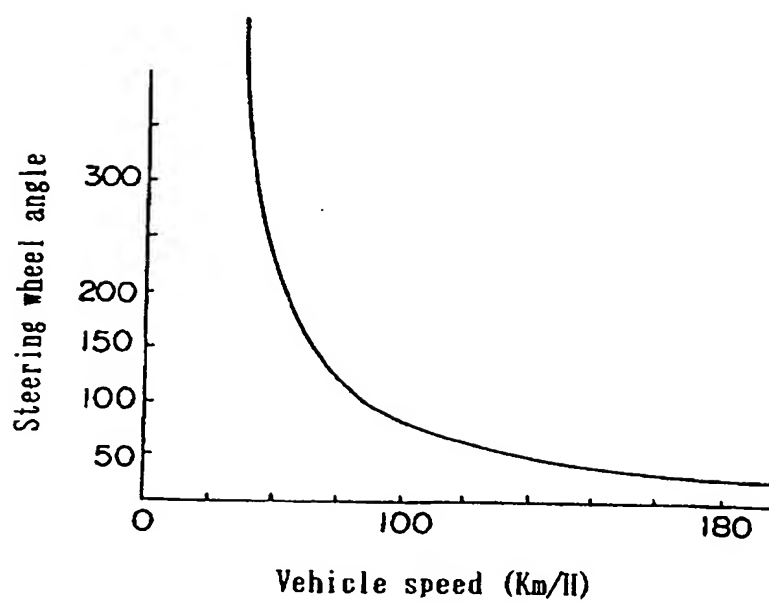


Fig. 32

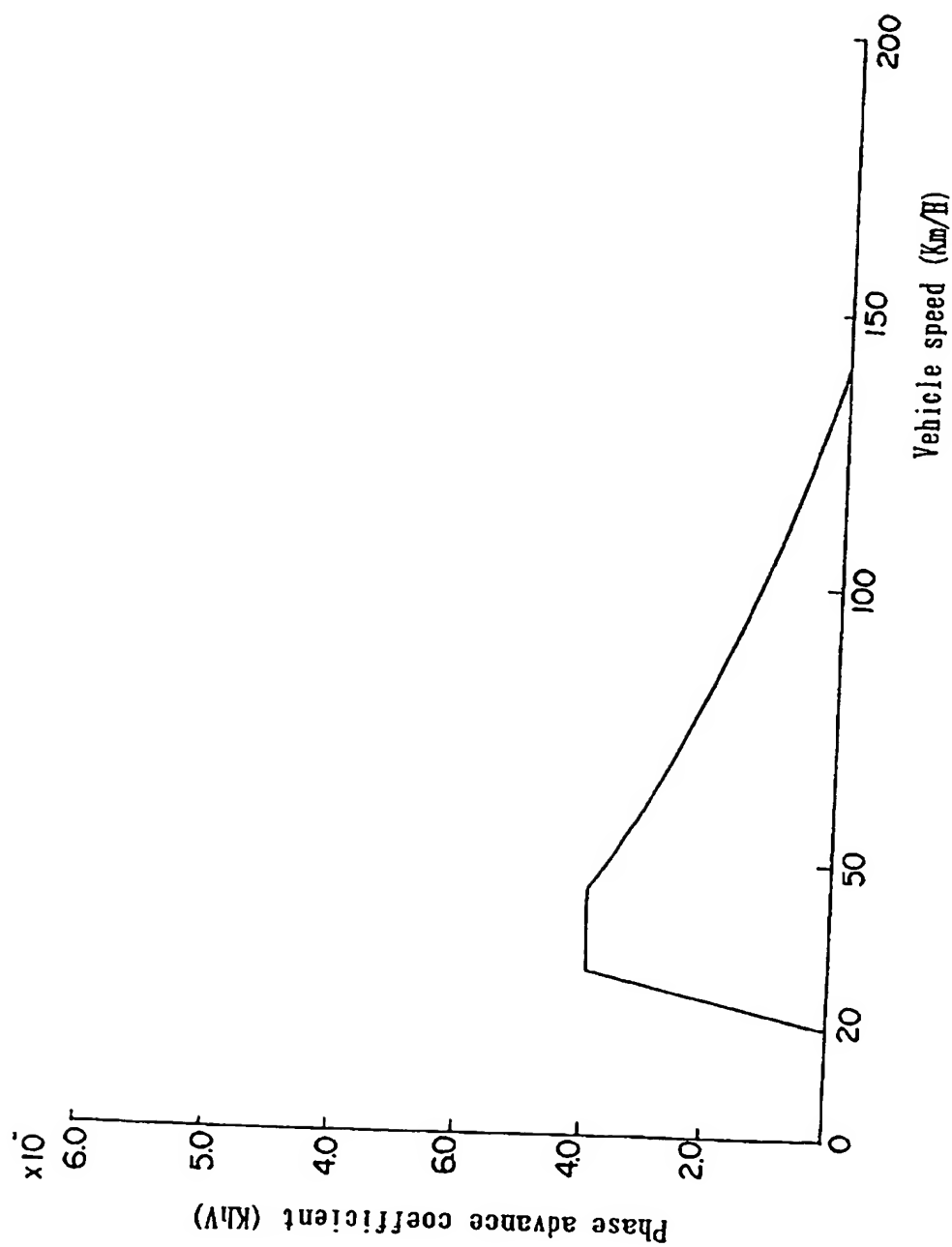




Fig. 33

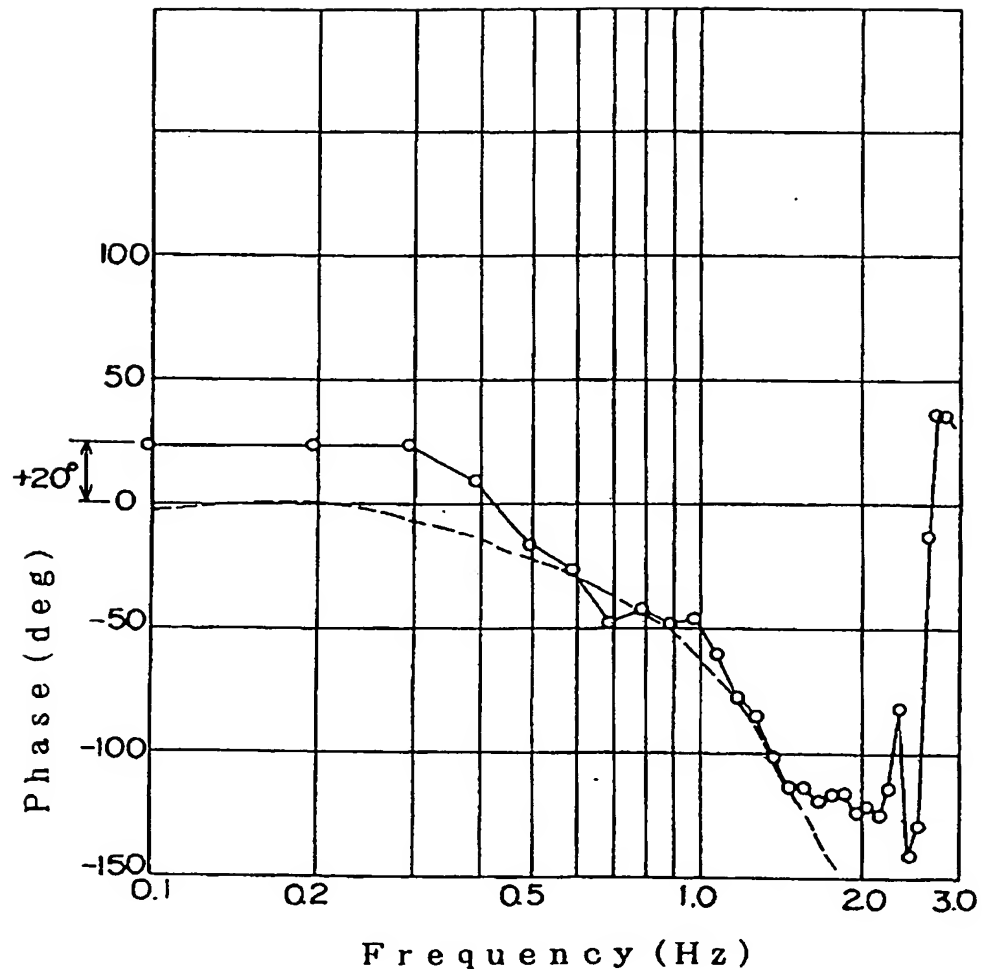
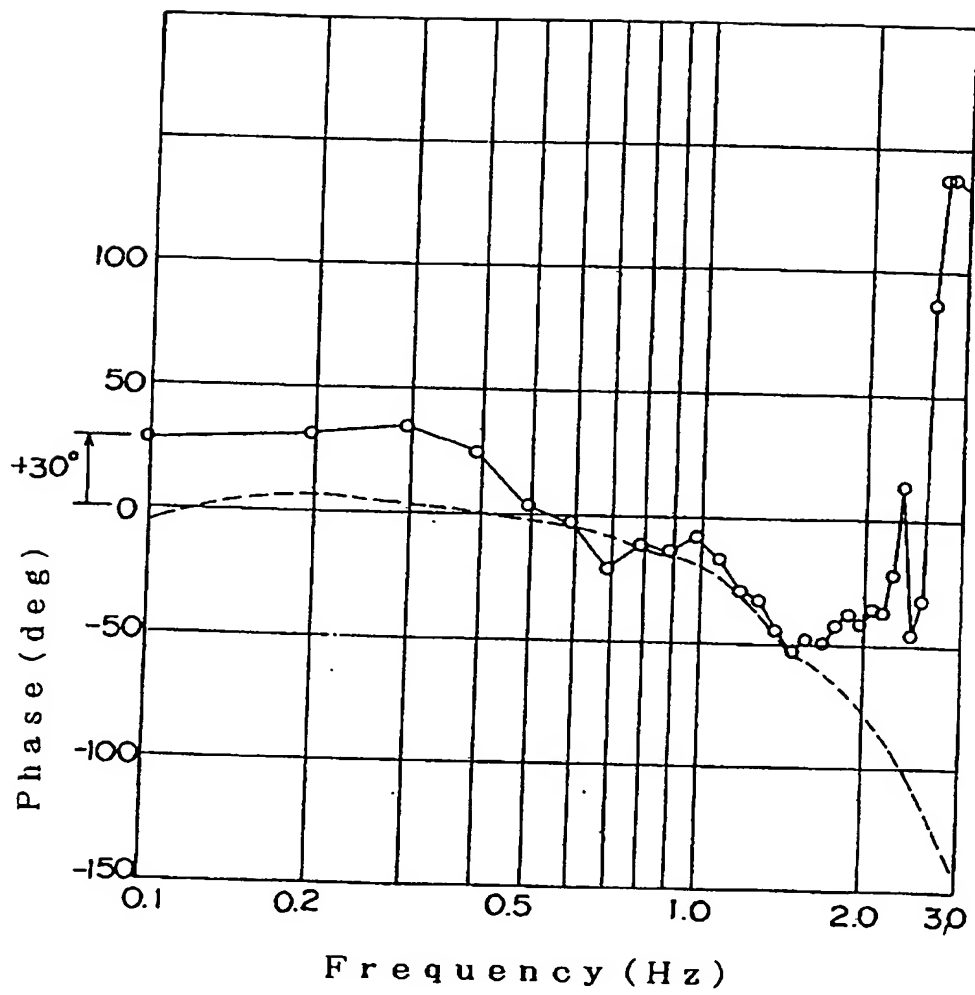


Fig. 34





European Patent  
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## EUROPEAN SEARCH REPORT

Application Number

EP 92 11 8021

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X A	GB-A-2 183 573 (KOYO JIDOKI K.K.) * page 2, line 25 - line 81; figures 9,16 * ---	1 2,3	B62D6/02
X A	EP-A-0 418 763 (KOYO SEIKO CO LTD) * page 4, line 36 - line 56; figure 1 * * page 5, line 32 - line 57 * ---	1 2,3	
X A	US-A-5 046 574 (GOODRICH) * column 2, line 29 - line 49 * * column 4, line 22 - line 36 * * column 4, line 63 - column 6, line 35; figures * ---	1 2,3	
A A	EP-A-0 375 137 (GENERAL MOTORS) * column 2, line 29 - line 36 * * column 3, line 48 - column 4, line 46 * * figure 1 * & FR-A-2 574 038 (PEUGEOT) * page 4, line 6 - line 30; figures * ---	2-4	
A	PATENT ABSTRACTS OF JAPAN vol. 10, no. 146 (M-482)28 May 1986 & JP-A-61 001 579 ( NISSAN ) 7 January 1986 * abstract * -----		TECHNICAL FIELDS SEARCHED (Int. Cl.5)  B62D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 26 JANUARY 1993	Examiner PIRIOU J.C.
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